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Supplemental Files

- *Electric Current Abroad* — U.S. Dept of Commerce
- "Shop Safety" by Don Daso, K4ZA
- "RF Safety at Field Day" by Greg Lapin, N9GL
- "Field Day Towers Doing It Right" by Don Daso, K4ZA and Ward Silver, NØAX

Chapter 28

Safety

This chapter focuses on how to avoid potential hazards as we explore Amateur Radio and its many facets. The first section, updated by Jim Lux, W6RMK, details electrical safety, grounding and other issues in the ham shack. The following section on antenna and tower safety was written by Steve Morris, K7LXC, a professional tower climber and antenna installer with many years of experience. Finally, the ARRL RF Safety Committee explains good amateur practices, standards and FCC regulations as they apply to RF safety.

Safety First — Always

We need to learn as much as possible about what could go wrong so we can avoid factors that might result in accidents. Amateur Radio activities are not inherently hazardous, but like many things in modern life, it pays to be informed. Stated another way, while we long to be creative and innovative, there is still the need to act responsibly. Safety begins with our attitude. Make it a habit to plan work carefully. Don't be the one to say, "I didn't think it could happen to me."

Having a good attitude about safety is not enough, however. We must be knowledgeable about common safety guidelines and follow them faithfully. Safety guidelines cannot possibly cover all situations, but if we approach each task with a measure of common sense, we should be able to work safely.

Involve your family in Amateur Radio. Having other people close by is always beneficial in the event that you need immediate assistance. Take the valuable step of showing family members how to turn off the electrical power to your equipment safely. Additionally, cardiopulmonary resuscitation (CPR) training can save lives in the event of electrical shock. Classes are offered in most communities. Take the time to plan with your family members exactly what action should be taken in the event of an emergency, such as electrical shock, equipment fire or power outage. Practice your plan!

28.1 Electrical Safety

The standard power available from commercial mains in the United States for residential service is 120/240-V ac. The "primary" voltages that feed transformers in our neighborhoods may range from 1300 to more than 10,000 V. Generally, the responsibility for maintaining the power distribution system belongs to a utility company, electric cooperative or city. The "ownership" of conductors usually transfers from the electric utility supplier to the homeowner where the power connects to the meter or weather head. If you are unsure of where the division of responsibility falls in your community, a call to your electrical utility will provide the answer. **Fig 28.1** shows the typical division of responsibility between the utility company and the homeowner. This section is concerned more with wiring practices in the shack, as opposed to within the equipment in the shack.

There are two facets to success with electrical power: safety and performance. Since we are not professionals, we need to pursue safety first and consult professionals for alternative solutions if performance is unacceptable. The ARRL's Volunteer Consulting Engineers program involves professional engineers who may be able to provide advice or direction on difficult problems.

28.1.1 Station Concerns

There never seem to be enough power outlets in your shack. A good solution for small scale power distribution is a switched power strip with multiple outlets. The strip should be listed by a nationally recognized testing laboratory (NRTL) such as Underwriters Lab, UL, and should incorporate a circuit breaker. See the sidebars "What Does UL Listing Mean?" and "How Safe are Outlet Strips?" for warnings about poor quality products. It is poor practice to "daisy-chain" several power strips

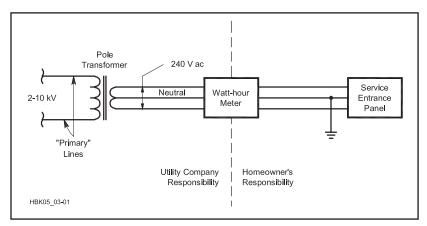


Fig 28.1 — Typical division of responsibility for maintenance of electrical power conductors and equipment. The meter is supplied by the utility company.

What Does UL Listing Mean?

UL is one of several nationally recognized testing laboratories (NRTLs), and probably the most well known. Listing does not mean what most consumers expect it to mean! More often than not the listing *does not* relate to the performance of the listed product. The listing simply indicates that a sample of the device meets certain manufacturers' construction criteria. Similar devices from the same or different manufacturers may differ significantly in overall construction and performance even though all are investigated and listed against the same UL product category. There is also a difference between a listed device and a listed component.

Many local laws and regulations, as well as the *NEC*, require that equipment and components used in electrical installations be listed by a NRTL. Some jurisdictions (Los Angeles County) require that any electrical equipment sold to consumers be listed.

The consumer must also be aware of the fine distinctions in advertising between a device or component that is advertised as "listed" or "designed to meet" or "meets." The latter two may not actually have been tested, or if tested, may have been tested by the manufacturer, and not an independent body.

It's also important to know that in some cases UL (and other standards organizations) only publish a standardized test procedure, but don't necessarily list or test the devices. Many standards also define varying levels of compliance, so knowing that your device meets some part of the standard may not be enough to know whether it meets *your* particular needs.

and may actually be a code violation. If you need more outlets than are available on a strip, have additional wall outlets installed.

Whether you add new outlets or use power strips, be sure not to overload the circuit. National and local codes set permissible branch capacities according to a rather complex process. Here's a safe rule of thumb: consider adding a new circuit if the total load is more than 80% of the circuit breaker or fuse rating. (This assumes that the fuse or breaker is correct. If you have any doubts, have an electrician check it.)

28.1.2. Do-It-Yourself Wiring

Amateurs sometimes "rewire" parts of their homes to accommodate their hobby. Most lo-

cal codes *do* allow for modification of wiring (by building owners), so long as the electrical codes are met. Before making changes to your wiring, it would be wise to determine what rules apply and what agency has the authority to enforce them. This is called the *authority having jurisdiction* (AHJ) and it varies from location to location. Also see the following section on the National Electrical Code.

Generally, the building owner must obtain an electrical permit before beginning changes or additions to permanent wiring. Some jobs may require drawings of planned work. Often the permit fee pays for an inspector to review the work. Considering the risk of injury or fire if critical mistakes are left uncorrected, a permit and inspection are well worth the effort. *Don't take chances* — seek assistance from the building officials or an experienced electrician if you have *any* questions or doubts about proper wiring techniques.

Ordinary 120-V circuits are the most common source of fatal electrical accidents. Line voltage wiring must use an approved cable, be properly installed in conduit and junction boxes, within a chassis with a cover or lid, or other means described in the electrical code. Remember that high-current, lowvoltage power sources, such as car batteries and high-current power supplies, can be just as dangerous as high-voltage sources, from melting metal, sparks and short circuits.

Never work on electrical wiring with the conductors energized! Switch off the circuit breaker or remove the fuse and take positive steps to ensure that others do not restore the power while you are working, such as using a circuit-breaker lockout. (**Fig 28.2** illustrates one way to ensure that power will be off until you want it turned on.) Check the circuit with an ac voltmeter to be sure that it is "dead" each time you begin work.

Before restoring power, check the wiring with an ohmmeter: From the installed outlet, there should be good continuity between the neutral conductor (white wire, "silver" screw) and the grounding conductor (green or bare wire, green screw). An ohmmeter should indicate a closed circuit between the conductors. (In the power line, high voltage world, line workers apply a shorting jumper before starting work so if the power does get reapplied, the safety jumper takes the hit.)

There should be no continuity between the hot conductor (black wire, "brass" screw) and the grounding conductor or the neutral conductor. With all other loads removed from the circuit (by turning off or unplugging them), an ohmmeter should indicate an *open* circuit between the hot wire and either of the other two conductors.

Commercially available plug-in testers are a convenient way to test regular three-wire receptacles, but can't distinguish between the neutral and ground being reversed

How Safe Are Outlet Strips?

The switch in outlet strips is generally *not* rated for repetitive *load break* duty. Early failure and fire hazard may result from using these devices to switch loads. Misapplications are common (another bit of bad technique that has evolved from the use of personal computers), and manufacturers are all too willing to accommodate the market with marginal products that are "cheap."

Nonindicating and poorly designed surge protection also add to the safety hazard of using power strips. MOVs with too low a threshold voltage often fail in a manner that could cause a fire hazard, especially in outlet strips that have nonmetallic enclosures, because day-to-day voltage surges that are otherwise unexceptional degrade the MOV each time, until it fails shorted.

A lockable disconnect switch or circuit breaker is a better and safer station master switch.



Fig 28.2 — If the switch box feeding power to your shack is equipped with a lock-out hole, use it. With a lock through the hole on the box, the power cannot be accidentally turned back on. (Photo courtesy of American ED-CO)

28.1.3 National Electrical Code (NEC)

Fortunately, much has been learned about how to harness electrical energy safely. This collective experience has been codified into the *National Electrical Code*, or *NEC*, simply known as "the code." The code details safety requirements for many kinds of electrical installations. Compliance with the *NEC* provides an installation that is *essentially* free from hazard, but not necessarily efficient, convenient or adequate for good service (paraphrased from NEC Article 90-1a and b). While the *NEC* is national in nature and sees wide application, it is not universal.

Local building authorities set the codes for their area of jurisdiction. They often incorporate the *NEC* in some form, while considering local issues. For example, Washington State specifically exempts telephone, telegraph, radio and television wires and equipment from conformance to electrical codes, rules and regulations. However, some local jurisdictions (city, county and so on) do impose a higher level of installation criteria, including some of the requirements exempted by the state.

Code interpretation is a complex subject, and untrained individuals should steer clear of the *NEC* itself. The *NEC* is not written to be understood by do-it-yourselfers, and one typically has to look in several places to find *all* the requirements. (For instance, Articles 810, 250, *and* 100 all contain things applicable to typical Amateur Radio installations.) Therefore, the best sources of information about code compliance and acceptable practices are local building officials, engineers and practicing electricians.

The Internet has a lot of information about electrical safety, the electrical code, and wiring practices, but you need to be careful to make sure the information you are using is current and not out of date. The ARRL Volunteer Consulting Engineer (VCE) program can help you find a professional who understands the amateur radio world, as well as the regulatory environment. There are also a variety of websites with useful information (such as www.mikeholt.com), but you need to be aware that advice may be specific to a particular installation or jurisdiction and not applicable for yours. With that said, let's look at a few NEC requirements for radio installations.

HOMEBREW AND "THE CODE"

In many cases, there are now legal requirements that electrical equipment have been listed by an NRTL, such as Underwriter Laboratories. This raises an issue for hams and homebrew gear, since it's unlikely you would take your latest project down to a test lab and pay them to evaluate it for safety.

For equipment that is not permanently installed, there's not much of an issue with homebrew, as far as the code goes, because the code doesn't deal with what's inside the equipment. For a lot of low voltage equipment, the code rules are fairly easy to meet, as well, as long as the equipment is supplied by a listed power source of the appropriate type.

The problem arises with permanent installations, where the scope of the code and local regulations is ever increasing. Such things as solar panel installations, standby generators, personal computers and home LANs all have

About the National Electrical Code

Exactly how does the National Electrical Code become a requirement? How is it enforced?

Cities and other political subdivisions have the responsibility to act for the public safety and welfare. To address safety and fire hazards in buildings, regulations are adopted by local laws and ordinances usually including some form of permit and accompanying inspections. Because the technology for the development of general construction, mechanical and electrical codes is beyond most city building departments, model codes are incorporated by reference. There are several general building code models used in the US: Uniform, BOCA and Southern Building Codes are those most commonly adopted. For electrical issues, the National Electrical Code is in effect in virtually every community. City building officials will serve as "the authority having jurisdiction" (AHJ) and interpret the provisions of the Code as they apply it to specific cases.

Building codes differ from planning or zoning regulations: Building codes are directed only at safety, fire and health issues. Zoning regulations often are aimed at preservation of property values and aesthetics.

The NEC is part of a series of reference codes published by the National Fire Protection Association, a nonprofit organization. Published codes are regularly kept up-to-date and are developed by a series of technical committees whose makeup represents a wide consensus of opinion. The NEC is updated every three years. It's important to know which version of the code your local jurisdiction uses, since it's not unusual to have the city require compliance to an older version of the code. Fortunately, the NEC is usually backward compatible: that is, if you're compliant to the 2008 code, you're probably also compliant to the 1999 code.

Do I have to update my electrical wiring as code requirements are updated or changed?

Generally, no. Codes are typically applied for new construction and for renovating existing structures. Room additions, for example, might not directly trigger upgrades in the existing service panel unless the panel was determined to be inadequate. However, the wiring of the new addition would be expected to meet current codes. Prudent homeowners, however, may want to add safety features for their own value. Many homeowners, for example, have added GFCI protection to bathroom and outdoor convenience outlets.

28.1.4 Station Power

Amateur Radio stations generally require a 120-V ac power source, which is then converted to the proper ac or dc levels required for the station equipment. In residential systems voltages from 110 V through 125 V are treated equivalently, as are those from 220 V through 250 V. Amateurs setting up a station in a light industrial or office environment may encounter 208 V line voltage. Most power supplies operate over these ranges, but it's a good idea to measure the voltage range at your station. (The measured voltage usually varies by hour, day, season and location.) Power supply theory is covered in the **Power Sources** chapter.

Modern solid state rigs often operate from dc power, provided by a suitable dc power supply, perhaps including battery backups. Sometimes, the dc power supply is part of the rig (as in a 50-V power supply for a solid-state linear). Other times, your shack might have a 12-V (13.8 V) bus that supplies many devices. Just because it's low voltage doesn't mean that there aren't aspects of the system that raise safety concerns. A 15-A, 12-V power supply can start a fire as easily as a 15-A, 120-V branch circuit.

28.1.5 Connecting and Disconnecting Power

Something that is sometimes overlooked is that you need to have a way to safely disconnect all power to everything in the shack. This includes not only the ac power, but also battery banks, solar panels, and uninterruptible power supplies (UPS). Most hams won't have the luxury of a dedicated room with a dedicated power feed and the "big red switch" on the wall, so you'll have several switches and cords that would need to be disconnected.

The realities of today's shacks, with computers, multiple wall transformers ("wallwarts"), network interfaces and the radio equipment itself makes this tricky to do. One convenient means is a switched outlet strip, as used for computer equipment, if you have a limited number of devices. If you need more switched outlets, you can control multiple low-voltage controlled switched outlets from a common source. Or you can build or buy a portable power distribution box similar to those used on construction sites or stage sets; they are basically a portable subpanel with individual circuit breakers (or GFCIs, discussed later) for each receptacle, and fed by a suitable cord or extension cord. No matter what scheme you use, however, it's important that it be labeled so that someone else will know what to do to turn off the power.

International Power Standards

The power grid of the United States and Canada uses a frequency of 60 Hz and the voltage at ac power outlets is 120 V. This is also the case in other North American countries. If you travel, though, you'll encounter 220 V and 50 Hz with quite an array of plugs and sockets and color codes. If you are planning on taking amateur radio equipment with you on a vacation or DXpedition, you'll need to be prepared with the proper adapters and/or transformers to operate your equipment.

A table of international voltage and frequencies is provided on the CD-ROM accompanying this book, along with a figure showing the most common plug and socket configurations.

AC LINE POWER

If your station is located in a room with electrical outlets, you're in luck. If your station is located in the basement, an attic or other area without a convenient 120-V source, you may need to have a new line run to your operating position.

Stations with high-power amplifiers should have a 240-V ac power source in addition to the 120-V supply. Some amplifiers may be powered from 120 V, but they require current levels that may exceed the limits of standard house wiring. To avoid overloading the circuit and to reduce household light dimming or blinking when the amplifier is in use, and for the best possible voltage regulation in the equipment, it is advisable to install a separate 240 or 120-V line with an appropriate current rating if you use an amplifier.

The usual circuits feeding household outlets are rated at 15 or 20 A., This may or may not be enough current to power your station. To determine how much current your station requires, check the VA (volt-amp) ratings for each piece of gear. (See the **Electrical Fundamentals** chapter for a discussion of VA.) Usually, the manufacturer will specify the required current at 120 V; if the power consumption is rated in watts, divide that rating by 120 V to get amperes. Modern switching power supplies draw more current as the line voltage drops, so if your line voltage is markedly lower than 120 V, you need to take that into account.

Note that the code requires you to use the "nameplate" current, even if you've measured the actual current, and it's less. If the total current required is near 80% of the circuit's rating (12 A on a 15-A circuit or 16 A on a 20-A circuit), you need to install another circuit. Keep in mind that other rooms may be powered from the same branch of the electrical system, so the power consumption of any equipment connected to other outlets on the branch must be taken into account. If you would like to measure just how much power your equipment consumes, the inexpensive Kill-A-Watt meters by P3 International (www.p3international.com) measure volts, amps, VA and power factor.

If you decide to install a separate 120-V line or a 240-V line, consult the local requirements as discussed earlier. In some areas, a licensed electrician must perform this work. Others may require a special building permit. Even if you are allowed to do the work yourself, it might need inspection by a licensed electrician. Go through the system and get the necessary permits and inspections! Faulty wiring can destroy your possessions and take away your loved ones. Many fire insurance policies are void if there is unapproved wiring in the structure.

If you decide to do the job yourself, work closely with local building officials. Most home-improvement centers sell books to guide do-it-yourself wiring projects. If you have any doubts about doing the work yourself, get a licensed electrician to do the installation.

THREE-WIRE 120-V POWER CORDS

Most metal-cased electrical tools and appliances are equipped with three-conductor power cords. Two of the conductors carry power to the device, while the third conductor is connected to the case or frame. **Fig 28.3** shows two commonly used connectors.

When both plug and receptacle are properly wired, the three-contact polarized plug bonds the equipment to the system ground. If an internal short from line to case occurs, the "ground" pin carries the fault current and hopefully has a low enough impedance to trip the branch circuit breaker or blow the fuse in the device. A second reason for grounding the case is to reduce the possibility of shock for a user simultaneously connected to ground and the device. In modern practice, however, shock prevention is often done with GFCI circuit breakers as described below. These devices trip at a much lower level and are more reliable. Most commercially manufactured test equipment and ac-operated amateur equipment is supplied with three-wire cords.

It's a good idea to check for continuity from case to ground pin, particularly on used equipment, where the ground connection might have been broken or modified by the previous owner. If there is no continuity, have the equipment repaired before use.

Use such equipment only with properly installed three-wire outlets. If your house does not have such outlets, either consult a local electrician to learn about safe alternatives or have a professional review information you might obtain from online or other sources.

Equipment with plastic cases is considered "double insulated" and fed with a two-wire cord. Such equipment is safe because both conductors are insulated from the user by two layers. Nonetheless, there is still a hazard if, say, a double insulated drill were used to drill an improperly grounded case of a transmit-

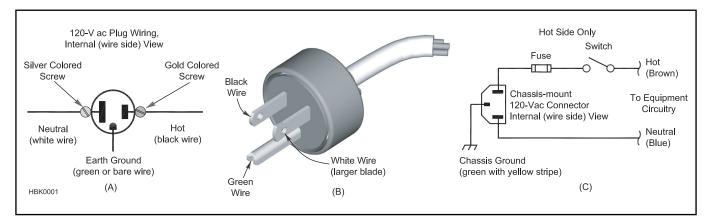


Fig 28.3 — 120 V ac plug wiring as viewed from the wire side (A) and viewed from the blade side (B). Wiring for an IEC type chassis connector is shown at C.

ter that was still plugged in. Remember, all insulation is prey to age, damage and wear that may erode its initial protection.

TRANSFER SWITCHES AND GENERATORS

More hams are adding standby generators and using alternate power sources such as solar panels or wind turbines, not as standalone systems like at Field Day, but interconnected with their home electrical system. These present some potential safety problems, such as preventing the local generator from "backfeeding" the utility's system during a power failure, and the fact that a solar panel puts out power whenever there is light falling on it.

For generators, the recommended approach is to use a transfer switch, which is a multipole switch that connects a selection of the house's circuits to the generator, rather than the utility power. The NEC and local regulations should be consulted for transfer switch selection and connection. The required wiring practices for permanently installed (stationary) generators are different from those for portable generators. Some issues that need to be considered are whether the neutral should be switched (many transfer switches do not switch the neutral, only the hot wire), and how the generator chassis is bonded to the building's grounding/bonding system. Most proper transfer switches are of the ON-OFF-ON configuration, with a mechanical interlock that prevents directly switching from one source to the other in a single operation.

The most dangerous thing to do with a generator is to use a so-called "suicide cord" with a male plug at each end: one end plugged into the generator's output receptacle and the other plugged into a convenient receptacle in the home. This is frequently illegal and at any rate should be avoided because of the inherent danger of having exposed, live contacts and the ease of overloading the circuit being fed.

Back-feeding your home's power panel should *never* be done unless the main breakers are in the OFF position or preferably removed. If your home's circuit-breaker panel does not have main breakers that can disconnect the external power line, *do not* use this technique to connect your generator to the home's wiring. Connect appliances to the generator directly with extension cords.

28.1.6 Ground-Fault and Arc-Fault Circuit Interrupters

GFCIs are devices that can be used with common 120 V household circuits to reduce the chance of electrocution when the path of current flow leaves the branch circuit (say, through a person's body to another branch or ground). An AFCI is similar in that it monitors current to watch for a fault condition. Instead of current imbalances,

Table 28.1 Traditional Divisions Among the Classes of Circuits Power Notes Class Class 1 Power Limited <30V, <1000VA Transformer protected per Article 450. If not transformer, other overcurrent and fault protection requirements apply Remote Control <600V No limit on VA and Signaling Transformers protected as defined in Article 450 Class 2 Power supply <100VA Voltage <30V

the AFCI detects patterns of current that indicate an arc — one of the leading causes of home fires. The AFCI is not supposed to trip because of "normal" arcs that occur when a switch is opened or a plug is removed.

Power supply <100VA

Voltage <100V

Class 3

The NEC requires GFCI outlets in all wet or potentially wet locations, such as bathrooms, kitchens, and any outdoor outlet with ground-level access, garages and unfinished basements. AFCI protection is required for all circuits that supply bedrooms. Any area with bare concrete floors or concrete masonry walls should be GFCI equipped. GFCIs are available as portable units, duplex outlets and as individual circuit breakers. Some early units may have been sensitive to RF radiation but this problem appears to have been solved. Ham radio shacks in potentially wet areas (basements, out buildings) should be GFCI equipped. Figure 28.4 is a simplified diagram of a GFCI.

Older equipment with capacitors in the 0.01 μ F to 0.1 μ F range connected between

line inputs and chassis as an EMI filter (or that has been modified with bypass capacitors) will often cause a GFCI to trip, because of the leakage current through the capacitor. The must-trip current is 5 mA, but many GFCIs trip at lower levels. At 60 Hz, a 0.01 μ F capacitor has an impedance of about 265 k Ω , so there could be a leakage current of about 0.5 mA from the 120 V line. If you had several pieces of equipment with such capacitors, the leakage current will trip the GFCI.

Some early GFCI breakers were susceptible to RFI but as the technology has improved, fewer and fewer such reports have been received. While it is possible to add filtering or RF suppression to the breaker wiring, a simpler and less expensive solution is to simply replace the GFCI breaker with a new unit less susceptible to RF. Reports have not yet been received on AFCI products. For more information on RFI and GFCI/AFCI devices, check the ARRL web page **www. arrl.org/gfci-devices**.

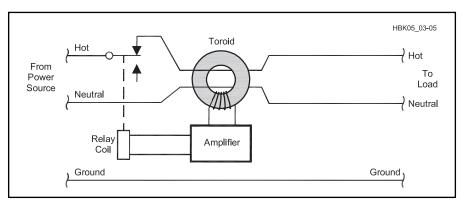


Fig 28.4 — Simplified diagram of a 120-V ac ground fault circuit interrupter (GFCI). When a stray current flows from the load (or outlet) side to ground, the toroidal current becomes unbalanced allowing detection, amplification and relay actuation to immediately cut off power to the load (and to the stray path!) GFCI units require a manual reset after tripping. GFCIs are required in wet locations (near kitchen sinks, in garages, in outdoor circuits and for construction work.) They are available as portable units or combined with over-current circuit breakers for installation in entrance panels.

28.1.7 Low-Voltage Wiring

Many ham shacks use low-voltage control wiring for rotators or antenna relays. The electrical code isn't consistent in what it calls low voltage, but a guideline is "less than 50 V." Article 725 of the code contains most of the rules for low voltage/low power remote control and signaling, which is what hams are typically doing. These circuits are divided into three classes, with Class 1 being further subdivided, as shown in Table 28.1. There used to be code rules defining the classes in terms of power and voltage, but these days, the code is written so that the class of the circuit is defined by the power source, which has to be listed and labeled with the class. That is, if you have something powered by a wall transformer that is listed and labeled as Class 2, the circuit is Class 2.

A typical example of a Class 1 Power Limited circuit that you might find in your home is 12 V low-voltage garden lighting or halogen lightning systems. A lot of amateur homebrew gear probably is also in this class, although because it's not made with "listed" components, it technically doesn't qualify. The other Class 1 would apply to a circuit using an isolation transformer of some sort.

Class 2 is very common: doorbells, network wiring, thermostats, and so on are almost all Class 2. To be Class 2, the circuit must be powered from a listed power supply that's marked as being Class 2 with a capacity less than 100 VA. For many applications that hams encounter, this will be the familiar "wall wart" power supply. If you have a bunch of equipment that runs from dc power, and you build a dc power distribution panel with regulators to supply them from a storage battery or a big dc power supply, you're most likely not Class 2 anymore, but logically Class 1. Since your homebrew panel isn't likely to be listed, you're really not even Class 1, but something that isn't covered by the code.

A common example of a Class 3 circuit that is greater than 30 V is the 70 V audio distribution systems used in paging systems and the like. Class 3 wiring must be done with appropriately rated cable.

WIRING PRACTICES

Low voltage cables must be separated from

power circuits. Class 2 and 3 cannot be run with Class 1 low voltage cables. They can't share a cable tray or the same conduit. A more subtle point is that the 2005 code added a restriction [Article 725.56(F)] that audio cables (speakers, microphone, etc.) cannot be run in the same conduit with other Class 2 and Class 3 circuits (like network wiring).

Low voltage and remote control wiring should not be neglected from your transient suppression system. This includes putting appropriate protective devices where wiring enters and leaves a building, and consideration of the current paths to minimize loops which can pick up the field from transient (or RF from your antenna).

28.1.8 Grounds

As hams we are concerned with at least four kinds of things called "ground," even if they really aren't ground in the sense of connection to the Earth. These are easily confused because we call each of them "ground."

1) Electrical safety ground (bonding)

2) RF return (antenna ground)

3) Common reference potential (chassis ground)

4) Lightning and transient dissipation ground

IEEE Std 1100-2005 (also known as the "Emerald Book," see the Reference listing, section 28.1.13) provides detailed information from a theoretical and practical standpoint for grounding and powering electrical equipment, including lightning protection and RF EMI/EMC concerns. It's expensive to buy, but is available through libraries.

ELECTRICAL SAFETY GROUND (BONDING)

Power-line ground is required by building codes to ensure the safety of life and property surrounding electrical systems. The *NEC* requires that all grounds be *bonded* together; this is a very important safety feature as well as an *NEC* requirement.

The usual term one sees for the "third prong" or "green-wire ground" is the "electrical safety ground." The purpose of the third, non-load current carrying wire is to provide a path to insure that the overcurrent protection will trip in the event of a line-to-case short

Grounding or Bonding?

You may notice the term "bonding" is replacing "grounding" in many instances. A primary safety concern is for whatever carries fault currents to be mechanically rugged and reasonably conductive. It's also important that the fault-carrying conductor be connected to a ground rod, but that's a different consideration. Bonding is the term to use when contact between pieces of equipment or between conductors is the primary concern. Grounding is the term to use when the electrical potential of the conductor is the most important.

circuit in a piece of equipment. This could either be the fuse or circuit breaker back at the main panel, or the fuse inside the equipment itself.

There is a secondary purpose for shock reduction: The conductive case of equipment is required to be connected to the bonding system, which is also connected to earth ground at the service entrance, so someone who is connected to "earth" (for example, standing in bare feet on a conductive floor) that touches the case won't get shocked.

An effective safety ground system is necessary for every amateur station, and the code requires that all the "grounds" be bonded together. If you have equipment at the base of the tower, generally, you need to provide a separate bonding conductor to connect the chassis and cases at the tower to the bonding system in the shack. The electrical safety ground provides a common reference potential for all parts of the ac system. Unfortunately, an effective bonding conductor at 60 Hz may present very high impedance at RF because of the inductance, or worse yet, wind up being an excellent antenna that picks up the signals radiated by your antenna.

RF GROUND

RF ground is the term usually used to refer to things like equipment enclosures. It stems from days gone by when the long-wire antenna was king. At low enough frequencies, a wire from the chassis or antenna tuner in the shack to a ground rod pounded in outside the window had low RF impedance. The RF voltage difference between the chassis and "Earth ground" was small. And even if there were small potentials, the surrounding circuitry was relatively insensitive to them.

Today, though, we have a lot of circuits that are sensitive to interfering signals at millivolt levels, such as audio signals to and from sound cards. The summary is that we shouldn't be using the equipment enclosures or shielding conductors as part of the RF circuit.

Instead, we design our systems to create a common reference potential, called the "reference plane," and we endeavor to keep equipment connected to the reference plane at a common potential. This minimizes RF current that would flow between pieces of equipment. (See the **RF Interference** chapter for more information.)

Some think that RF grounds should be isolated from the safety ground system — that is not true! All grounds, including safety, RF, lightning protection and commercial communications, must be bonded together in order to protect life and property. The electrical code still requires that antenna grounds be interconnected (bonded) to the other "grounds" in the system, although that connection can have an RF choke. Remember that the focus of the electrical code bonding requirement is safety in the event of a short to a power distribution line or other transient.

COMMON REFERENCE POTENTIAL (CHASSIS GROUND)

For decades, amateurs have been advised to bond all equipment cabinets to an RF ground located near the station. That's a good idea, but it's not easily achieved. Even a few meters of wire can have an impedance of hundreds of ohms (1 μ H/meter = 88 Ω /meter at 14 MHz). So a better approach is to connect the chassis together in a well-organized fashion to ensure that the chassis-to-chassis connections don't carry any RF current at all as in **Fig 28.5**. (See the **RF Interference** chapter for more information.)

LIGHTNING DISSIPATION GROUND

Lightning dissipation ground is concerned with conducting currents to the surrounding earth. There are distinct similarities between lightning dissipation ground systems and a good ground system for a vertical antenna. Since the lightning impulse has RF components around 1 MHz, it is an RF signal, and low inductance is needed, as well as low resistance.

The difference is that an antenna ground plane may handle perhaps a few tens of amps, while the lightning ground needs to handle a peak current of tens of kiloamperes.

A typical lightning stroke is a pulse with a rise time of a few microseconds, a peak current of 20-30 kA, and a fall time of 50 μ s. The average current is not all that high (a few hundred amps), so the conductor size needed to carry the current without melting is surprisingly small.

However, large conductors are used in lightning grounds for other reasons: to reduce inductance, to handle the mechanical forces from the magnetic fields, and for ruggedness to prevent inadvertent breakage. A large diameter wire, or even better, a wide flat strap, has lower inductance. The voltage along a wire is proportional to the change in current and the inductance:

 $V = L \frac{di}{dt}$

where

di/dt = rate of change in current, about $20kA/2\mu s$ for lightning, or 10^9 A/s, and L = the inductance.

Consider a connection box on a tower that contains some circuitry terminating a control cable from the shack, appropriately protected internally with overvoltage protection. If the connection from the box to ground is high inductance, the lightning transient will raise the box potential (relative to the wiring coming from the shack), possibly beyond the point where the transient suppression in the box can handle it. Lowering the inductance of the connection to ground reduces the potential.

The other reason for large conductors on lightning grounds is to withstand the very high mechanical forces from the high currents. This is also the reason behind the recommendation that lightning conductors be run directly, with minimal bends, large radii for bends that are needed, and certainly no loops. A wire with 20,000 A has a powerful magnetic field surrounding it, and if current is flowing in multiple wires that are close to each other, the forces pushing the wires together or apart can actually break the conductors or deform them permanently.

The force between two conductors carrying 20,000 A, spaced a centimeter apart, is 8000 Newtons/meter of length (over 500 pounds/foot). Such forces can easily break cable strands or rip brackets and screws out. This problem is aggravated if there are loops in the wire, since the interaction of the current and its magnetic field tends to make the loop get larger, to the point where the wire will actually fail from the tension stresses.

GROUNDING METHODS

Earth ground usually takes one of several forms, all identified in the NEC and NFPA 780. The preferred earth ground, both as required in the NEC, and verified with years of testing in the field, is a concrete encased grounding electrode (CEGR), also known as a Ufer ground, after Herb Ufer, who invented it as a way to provide grounding for military installations in dry areas where ground rods are ineffective. The CEGR can take many forms, but the essential aspect is that a suitable conductor at least 20 feet long is encased in concrete which is buried in the ground. The conductor can be a copper wire (#8 AWG at least 20 ft long) or the reinforcing bars (rebar) in the concrete, often the foundation footing for the building. The connection to the rebar is either with a stub of the rebar protruding through the concrete's top surface or the copper wire extending through the concrete. There are other variations of the CEGR described in the NEC and in the electrical literature, but they're all functionally the same: a long conductor embedded in a big piece of concrete.

The electrode works because the concrete has a huge contact area with the surrounding soil, providing very low impedance and, what's also important, a low current density, so that localized heating doesn't occur. Concrete tends to absorb water, so it is also less susceptible to problems with the soil drying out around a traditional ground rod.

Ground rods are a traditional approach to making a suitable ground connection and are appropriate as supplemental grounds, say at

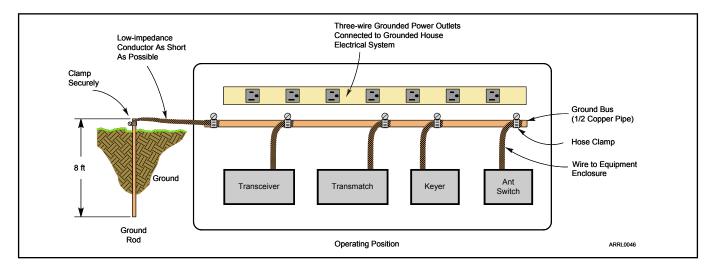


Fig 28.5 — An effective station safety ground bonds the chassis of all equipment together with low-impedance conductors and ties into a good earth ground.

the base of a tower, or as part of an overall grounding system. The best ground rods to use are those available from an electrical supply house. The code requires that at least 8 ft of the rod be in contact with the soil, so if the rod sticks out of the ground, it must be longer than 8 ft (10 ft is standard). The rod doesn't have to be vertical, and can be driven at an angle if there is a rock or hard layer, or even buried laying sideways in a suitable trench, although this is a compromise installation. Suitable rods are generally 10 ft long and made from steel with a heavy copper plating. Do not depend on shorter, thinly plated rods sold by some home electronics suppliers, as they can quickly rust and soon become worthless.

If multiple ground rods are installed, they should be spaced by at least half the length of the rod, or the effectiveness is compromised. IEEE Std 142 and IEEE Std 1100 (see the Reference listing) and other references have tables to give effective ground resistances for various configurations of multiple rods.

Once the ground rods are installed, they must be connected with either an exothermic weld (such as CadWeld) or with a listed pressure clamp. The exothermic weld is preferred, because it doesn't require annual inspection like a clamp does. Some installers use brazing to attach the wiring to the ground rods. Although this is not permitted for a primary ground, it is acceptable for secondary or redundant grounds. Soft solder (tin-lead, as used in plumbing or electrical work) should never be used for grounding conductors because it gets brittle with temperature cycling and can melt out if a current surge (as from a lightning strike) heats the conductor. Soft solder is specifically prohibited in the code.

Building cold water supply systems were used as station grounds in years past, but this is no longer recommended or even permitted in some jurisdictions, because of increased used of plastic plumbing both inside and outside houses and concerns about stray currents causing pipe corrosion.. If you do use the cold water line, perhaps because it is an existing grounding electrode, it must be bonded to the electrical system ground, typically at the service entrance panel.

28.1.9 Ground Conductors

The code is quite specific as to the types of conductors that can be used for bonding the various parts of the system together. Grounding conductors may be made from copper, aluminum, copper-clad steel, bronze or similar corrosion-resistant materials. Note that the sizes of the conductors required are based largely on mechanical strength considerations (to insure that the wire isn't broken accidentally) rather than electrical resistance. Insulation is not required. The "protective

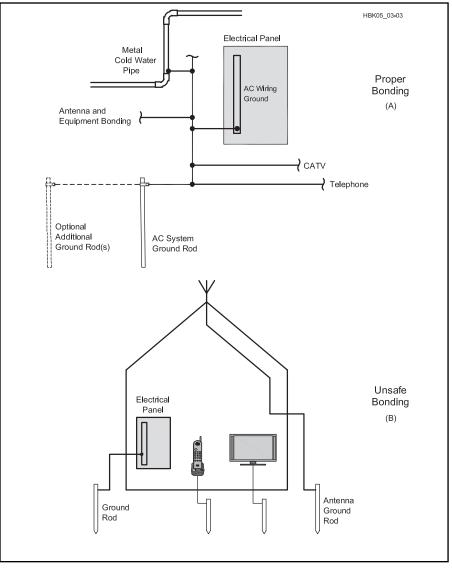


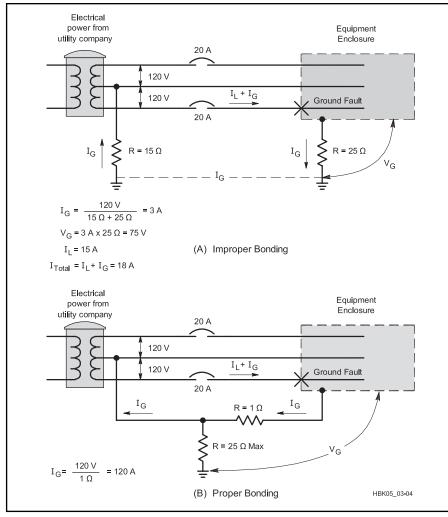
Fig 28.6 — At A, proper bonding of all grounds to electrical service panel. The installation shown at B is unsafe — the separate grounds are not bonded. This could result in a serious accident or electrical fire.

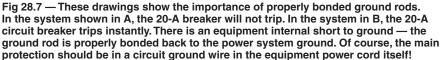
grounding conductor" (main conductor running to the ground rod) must be as large as the antenna lead-in, but not smaller than #10AWG. The grounding conductor (used to bond equipment chassis together) must be at least #14 AWG. There is a "unified" grounding electrode requirement — it is necessary to bond all grounds to the electric service entrance ground. All utilities, antennas and any separate grounding rods used must be bonded together. Fig 28.6 shows correct (A) and incorrect (B) ways to bond ground rods. Fig 28.7 demonstrates the importance of correctly bonding ground rods. (Note: The NEC requirements do not address effective RF grounds. See the **RF Interference** chapter of this book for information about RF grounding practices, but keep in mind that RFI is not an acceptable reason to violate the NEC.) For additional information on good grounding practices, the IEEE "Emerald Book" (IEEE STD 1100-2005) is a good reference. It is available through libraries.

Additionally, the *NEC* covers safety inside the station. All conductors inside the building must be at least 4 inches away from conductors of any lighting or signaling circuit except when they are separated from other conductors by conduit or insulator. Other code requirements include enclosing transmitters in metal cabinets that are bonded to the grounding system. Of course, conductive handles and knobs must be grounded as well.

28.1.10 Antennas

Article 810 of the *NEC* includes several requirements for wire antennas and feed lines that you should keep in mind when designing your antenna system. The single most





Coax Shields as a Grounding Conductor

The importance of significant current-carrying capability in a grounding conductor is determined by your local circumstances. If lightning is a problem or contact with power-carrying conductors due to wind or ice is a possibility, the ability of the coax shield to carry a lot of current is important and a separate grounding conductor is a good idea. In areas where hazards are reduced, a smaller conductor may suffice. Contact a licensed electrician if you aren't sure about what is prudent for your area.

important thing to consider for safety is to address the potential for contact between the antenna system and power lines. As the code says, "One of the leading causes of electric shock and electrocution, according to statistical reports, is the accidental contact of radio, television, and amateur radio transmitting and receiving antennas and equipment with light or power conductors." (See Article 810.13, Fine Print Note.) The requirements in the code for wire sizes, bonding requirements, and installation practices are mostly aimed at preventing tragedy, by avoiding the contact in the first place, and by mitigating the effects of a contact if it occurs.

Article 820 of the *NEC* applies to Cable TV installations, which almost always use coaxial cable, and which require wiring practices different from Article 810 (for instance, the coax shield can serve as the grounding conductor). Your inspector may look to Article 820 for guidance on a safe installation

of coax, since there are many more satellite TV and cable TV installations than Amateur Radio. Ultimately, it is the inspector's call as to whether your installation is safe.

Article 830 applies to Network Powered Communication Systems, and as amateurs do things like install 802.11 wireless LAN equipment at the top of their tower, they'll have to pay attention to the requirements in this Article. The *NEC* requirements discussed in these sections are not adequate for lightning protection and high-voltage transient events. See the section "Lightning/Transient Protection" later in this chapter for more information.

ANTENNA CONDUCTORS

Transmitting antennas should use harddrawn copper wire: #14 AWG for unsupported spans less than 150 feet, and #10 AWG for longer spans. Copper-clad steel, bronze or other high-strength conductors must be #14 AWG for spans less than 150 feet and #12 AWG for longer spans. Open-wire transmission line conductors must be at least as large as those specified for antennas. Stealth antennas made with light-gauge wire are not code-compliant.

LEAD-INS

There are several NEC requirements for antenna lead-in conductors (transmission lines are lead-in conductors). For transmitting stations, their size must be equal to or greater than that of the antenna. Lead-ins attached to buildings must be firmly mounted at least 3 inches clear of the surface of the building on nonabsorbent insulators. Lead-in conductors must enter through rigid, noncombustible, nonabsorbent insulating tubes or bushings, through an opening provided for the purpose that provides a clearance of at least two inches; or through a drilled windowpane. All lead-in conductors to transmitting equipment must be arranged so that accidental contact is difficult. As with stealth antennas, installations with feed lines smaller than RG-58 are likely not code compliant depending on how your local inspector interprets the code.

ANTENNA DISCHARGE UNITS (LIGHTNING ARRESTORS)

All antenna systems are required to have a means of draining static charges from the antenna system. A listed antenna discharge unit (lightning arrestor) must be installed on each lead-in conductor that is not protected by a permanently and effectively grounded metallic shield, unless the antenna itself is permanently and effectively grounded, such as for a shunt-fed vertical. Note that the usual transient protectors are *not* listed antenna discharge units.(The code exception for shielded lead-ins does *not* apply to coax, but to shields such as thin-wall conduit. Coaxial braid is neither "adequate" nor "effectively grounded" for lightning protection purposes.) An acceptable alternative to lightning arrestor installation is a switch (capable of withstanding many kilovolts) that connects the lead-in to ground when the transmitter is not in use.

ANTENNA BONDING (GROUNDING) CONDUCTORS

In general the code requires that the conductors used to bond the antenna system to ground be at least as big as the antenna conductors, but also at least #10 AWG in size. Note that the antenna grounding conductor rules are different from those for the regular electrical safety bonding, or lightning dissipation grounds, or even for CATV or telephone system grounds.

MOTORIZED CRANK-UP ANTENNA TOWERS

If you are using a motorized crank-up tower, the code has some requirements, particularly if there is a remote control. In general, there has to be a way to positively disconnect power to the motor that is within sight of the motorized device, so that someone working on it can be sure that it won't start moving unexpectedly. From a safety standpoint, as well, you should be able to see or monitor the antenna from the remote control point.

28.1.11 Lightning/Transient Protection

Nearly everyone recognizes the need to protect themselves from lightning. From miles away, the sight and sound of lightning boldly illustrates its destructive potential. Many people don't realize that destructive transients from lightning and other events can reach electronic equipment from many sources, such as outside antennas, power, telephone and cable TV installations. Many hams don't realize that the standard protection scheme of several decades, a ground rod and simple "lightning arrestor" is *not* adequate.

Lightning and transient high-voltage protection follows a familiar communications scenario: identify the unwanted signal, isolate it and dissipate it. The difference here is that the unwanted signal is many megavolts at possibly 200,000 A. What can we do?

Effective lightning protection system design is a complex topic. There are a variety of system tradeoffs which must be made and which determine the type and amount of protection needed. A amateur station in a home is a very different proposition from an air traffic control tower which must be available 24 hours a day, 7 days a week. Hams can easily follow some general guidelines that will protect their stations against high-voltage events that are induced by nearby lightning strikes or that arrive via utility lines. Let's

Suppliers of Lightning Protection Equipment

For current vendor contact information, use your favorite Internet search tool.

• Alpha Delta Communications: Coax lightning arrestors, coax switches with surge protectors.

• The Wireman: copper wire up to #4 AWG, 2-inch flat copper strap, 8-ft copper clad ground rods and 1 × ¼-inch buss bar.

• ERICO International Corporation: CadWeld bonding system and lightning protection equipment.

• Harger Lightning & Grounding: lightning protection components.

• Industrial Communication Engineers, Ltd (ICE): Coax lightning arrestors.

 PolyPhaser Corporation: Many lightning protection products for feed lines,

towers, equipment, and so on. • Zero Surge Inc: Power line surge protector.

talk about where to find professionals first, and then consider construction guidelines.

PROFESSIONAL HELP

Start with your local government. Find out what building codes apply in your area and have someone explain the regulations about antenna installation and safety. For more help, look in your telephone yellow pages for professional engineers, lightning protection suppliers and contractors.

Companies that sell lightning-protection products may offer considerable help to apply their products to specific installations. One such source is PolyPhaser Corporation. Look under "References" later in this chapter for a partial list of PolyPhaser's publications.

CONSTRUCTION GUIDELINES Bonding Conductors

Copper strip (or *flashing*) comes in a number of sizes. The minimum recommended grounding conductor for lightning protection is 1.5 inches wide and 0.051 inch thick or #6 AWG stranded wire. Do not use braided strap because the individual strands oxidize over time, greatly reducing the effectiveness of braid as an ac conductor. Bear in mind that copper strap has about the same inductance as a wire of the same length. While strap may be easier to install and provides a lower RF loss (if it's part of a vertical antenna grounding system, for instance), it doesn't provide significant improvement over round wire for power line frequencies (the NEC's concern) or lightning (where inductance dominates the effects).

Use bare copper for buried ground wires.

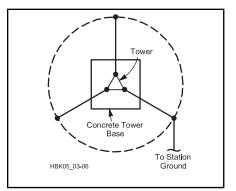


Fig 28.8 — Schematic of a properly grounded tower. A bonding conductor connects each tower leg to a ground rod and a buried (1 foot deep) bare, tinned copper ring (dashed line), which is also connected to the station ground and then to the ac safety ground. Locate ground rods on the ring, as close as possible to their respective tower legs. All connectors should be compatible with the tower and conductor materials to prevent corrosion. See text for conductor sizes and details of lightning and voltage transient protection.

(There are some exceptions; seek an expert's advice if your soil is corrosive.) Exposed runs above ground that are subject to physical damage may require additional protection (a conduit) to meet code requirements. Wire size depends on the application, but never use anything smaller than #6 AWG for bonding conductors. The NEC specifies conductors using wire gauge, and doesn't describe the use of flashing. Local lightning-protection experts or building inspectors can recommend sizes for each application.

Tower and Antennas

Because a tower is usually the highest metal object on the property, it is the most likely strike target. Proper tower grounding is essential to lightning protection. The goal is to establish short multiple paths to the Earth so that the strike energy is divided and dissipated.

Connect each tower leg and each fan of metal guy wires to a separate ground rod. Space the rods at least 6 ft apart. Bond the leg ground rods together with #6 AWG or larger copper bonding conductor (form a ring around the tower base, see **Fig 28.8**). Connect a continuous bonding conductor between the tower ring ground and the entrance panel. Make all connections with fittings approved for grounding applications. *Do not use solder for these connections*. Solder will be destroyed in the heat of a lightning strike.

Because galvanized steel (which has a zinc coating) reacts with copper when combined with moisture, use stainless steel hardware between the galvanized metal and the copper grounding materials.

Voltage Rise On Wires With Fast Transients

A rule of thumb is that a single wire has an inductance of about 1 μ H per meter of length. The voltage across an inductor V= L di/dt. (di/dt is the change in current per unit of time.) A lightning stroke has a rise time of about 1-2 μ s, so the current might go from zero to 10 kA in a microsecond or two, a di/dt of over 1 kA/ μ s (10⁹ A/s). An inductance as low as 1 μ H would create a voltage of 1000 volts from this current transient.

To prevent strike energy from entering a shack via the feed line, ground the feed line *outside* the home. Ground the coax shield *to the tower* at the antenna and the base to keep the tower and line at the same potential. Several companies offer grounding blocks that make this job easy.

All grounding media at the home must be bonded together. This includes lightningprotection conductors, electrical service, telephone, antenna system grounds and underground metal pipes. Any ground rods used for lightning protection or entrance-panel grounding should be spaced at least 6 feet from each other and the electrical service or other utility grounds and then bonded to the ac system ground as required by the *NEC*.

A Cable Entrance Panel

The basic concept with transient protection is to make sure that all the radio and other equipment is tied together and "moves together" in the presence of a transient voltage. It's not so important that the shack be at "ground" potential, but, rather, that everything is at the *same* potential. For fast rise-time transients such as the individual strokes that make up a lightning strike, even a short wire has enough inductance that the voltage drop along the wire is significant, so whether you are on the ground floor, or the 10th floor of a building, your shack is "far" from Earth potential.

The easiest way to ensure that everything is at the same potential is to tie all the signals to a common reference. In large facilities, this reference would be provided by a grid of large diameter cables under the floor, or by wide copper bars, or even a solid metal floor. A more practical approach for smaller facilities like a ham shack is to have a single "tie point" for all the signals. This is often, but erroneously, called a "single-point ground", but what's really important is not only the shields (grounds) for the signals, but the signal wires as well are referenced to that common potential.

We want to control the flow of the energy

in a strike and eliminate any possible paths for surges to enter the building. This involves routing the feed lines, rotator control cables, and so on at least six feet away from other nearby grounded metal objects.

A commonly used approach to ensuring that all the connections are tied together is to route all the signals through a single "entrance panel" which will serve as the "single point ground" although it may not actually be at ground potential. A convenient approach is to use a standard electrical box installed in the exterior wall

Both balanced line and coax arrestors should be mounted to a secure ground connection on the *outside* of the building. The easiest way to do this is to install a large metal enclosure or a metal panel as a bulkhead and grounding block. The panel should be connected to the lightning dissipation ground with a short wide conductor (for minimum impedance), and, like all grounds, bonded to the electrical system's ground. Mount all protective devices, switches and relay disconnects on the outside facing wall of the bulkhead. The enclosure or panel should be installed in a way that if lightning currents cause a component to fail, the molten metal and flaming debris do not start a fire.

Every conductor that enters the structure, including antenna system control lines, should have its own surge suppressor on an entrance panel. Suppressors are available from a number of manufacturers, including Industrial Communication Engineers (ICE) and PolyPhaser, as well as the usual electrical equipment suppliers such as Square-D.

Lightning Arrestors

Feed line lightning arrestors are available for both coax cable and balanced line. Most of the balanced line arrestors use a simple spark gap arrangement, but a balanced line *impulse* suppressor is available from ICE.

DC blocking arrestors for coaxial cable have a fixed frequency range. They present a high-impedance to lightning (less than 1 MHz) while offering a low impedance to RF.

DC continuity arrestors (gas tubes and spark gaps) can be used over a wider frequency range than those that block dc. Where the coax carries supply voltages to remote devices (such as a mast-mounted preamp or remote coax switch), dc-continuous arrestors *must* be used.

28.1.12 Other Hazards in the Shack UPS AND ALTERNATE ENERGY

SOURCES

Many hams have alternate energy sources for their equipment, or an uninterruptible power supply (UPS), so that they can keep operating during a utility power outage. This brings some additional safety concerns, because it means that the "turning off the breaker" approach to make sure that power is disconnected might not work.

In commercial installations, fire regulations or electrical codes often require that the emergency power off (EPO) system (the big red button next to the door) also disconnect the batteries of the UPS system, or at least, disable the ac output. This is so that firefighters who may be chopping holes with conductive tools or spraying conductive water don't face the risk of electrocution. (According to NEC, Articles 645-10 and 645-11, UPSs above 750 VA installed within information technology rooms must be provided with a means to disconnect power to all UPS supply and output circuits. This disconnecting means shall also disconnect the battery from its load. The code further requires that the control for these disconnecting means shall be grouped and identified and shall be readily accessible at the principal exit doors.)

A similar problem exists with solar panel installations. Just because the breaker is turned off doesn't mean that dangerous voltages don't exist on the solar panel. As long as light is falling on them, there is voltage present. With no load, even a relatively dim light falling on part of the panels might present a shock or equipment damage hazard. Modern grid-tie solar systems with no batteries often have the panels wired in series, so several hundred volts is not unusual.

Recent revisions of the *NEC* have addressed many of the aspects of photovoltaic (PV) installations that present problems with disconnects, bonding, and grounding. Consulting your local authorities is always wise, and there are several organizations such as the Southwest Technology Development Institute at New Mexico State University that have prepared useful information (see the references at the end of this section). In general, PV systems at 12 or 24 V aren't covered by the *NEC*.

ENERGIZED CIRCUITS

Working with energized circuits can be very hazardous since, without measuring devices, we can't tell which circuits are live. The first thing we should ask ourselves when faced with troubleshooting, aligning or other "live" procedures is, "Is there a way to reduce the hazard of electrical shock?" Here are some ways of doing just that.

1) If at all possible, troubleshoot with an ohmmeter. With a reliable schematic diagram and careful consideration of how various circuit conditions may reflect resistance readings, it will often be unnecessary to do live testing.

2) Keep a fair distance from energized circuits. What is considered "good practice" in terms of distance? The *NEC* specifies minimum working space around electric equipment depending on the voltage level. The principle here is that a person doing live work needs adequate space so they are not forced to be dangerously close to energized equipment.

3) If you need to measure the voltage of a circuit, install the voltmeter with the power safely off, back up, and only then energize the circuit. Remove the power before disconnecting the meter.

4) If you are building equipment that has hinged or easily removable covers that could expose someone to an energized circuit, install interlock switches that safely remove power in the event that the enclosure is opened with the power still on. Interlock switches are generally not used if tools are required to open the enclosure.

5) Never assume that a circuit is at zero potential even if the power is switched off and the power cable disconnected. Capacitors can retain a charge for a considerable period of time and may even partially recharge after being discharged. Bleeder resistors should be installed, but don't assume they have discharged the voltage. Instead, after power is removed and disconnected use a "shorting stick" to ground all exposed conductors and terminals to ensure that voltage is not present. If you will be working with charged capacitors that store more than a few joules of energy, you should consider using a "discharging stick" with a high wattage, low value resistor in series to ground that limits the discharge current to around 5-10 A. A dead short across a large charged capacitor can damage the capacitor because of internal thermal and magnetic stress. Avoid using screwdrivers, as this brings the holder too close to the circuit and could ruin the screwdriver's blade. For maximum protection against accidentally energizing equipment, install a shorting lead between high-voltage circuits and ground while you are working on the equipment.

6) Shorting a series string of capacitors does not ensure that the capacitors are discharged. Consider two 400 μ F capacitors in series, one charged to +300 V and the other to -300 V with the midpoint at ground. The net voltage across the series string is zero, yet each has significant (and lethal) energy stored in it. The proper practice is to discharge each capacitor in turn, putting a shorting jumper on it after discharge, and then moving to the next one.

7) If you must hold a probe to take a measurement, always keep one hand in your pocket. As mentioned in the sidebar on high-voltage hazards, the worst path current could take through your body is from hand to hand since the flow would pass through the chest cavity.

8) Make sure someone is in the room with you and that they know how to remove the power safely. If they grab you with the power still on they will be shocked as well.

9) Test equipment probes and their leads must be in very good condition and rated for the conditions they will encounter.

10) Be wary of the hazards of "floating" (ungrounded) test equipment. A number of options are available to avoid this hazard.

11) Ground-fault circuit interrupters can offer additional protection for stray currents that flow through the ground on 120-V circuits. Know their limitations. They cannot offer protection for the plate supply voltages in linear amplifiers, for example.

12) Older radio equipment containing ac/ dc power supplies have their own hazards. If you are working on these live, use an isolation transformer, as the chassis may be connected directly to the hot or neutral power conductor.

13) Be aware of electrolytic capacitors that might fail if used outside their intended applications.

14) Replace fuses only with those having proper ratings. The rating is not just the current, but also takes into account the speed with which it opens, and whether it is rated for dc or ac. DC fuses are typically rated at lower voltages than those for ac, because the current in ac circuits goes through zero once every half cycle, giving an arc time to quench. Switches and fuses rated for 120 V ac duty are typically not appropriate for high-current dc applications (such as a main battery or solar panel disconnect).

28.1.13 Electrical Safety References

- ARRL Technical Information Service Web page on electrical safety in the Technology area of the ARRL website.
- Block, R.W., "Lightning Protection for the Amateur Radio Station," Parts 1-3 (Jun, Jul and Aug 2002 *QST*).
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- Federal Information Processing Standards (FIPS) publication 94: *Guideline on Electrical Power for ADP Installations*. FIPS are available from the National Technical Information Service.
- IAEI: *Soares' Book on Grounding*, available from International Association of Electrical Inspectors (IAEI).
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Electrical Shock Hazards and Effects

What happens when someone receives an electrical shock?

Electrocutions (fatal electric shocks) usually are caused by the heart ceasing to beat in its normal rhythm. This condition, called ventricular fibrillation, causes the heart muscles to quiver and stop working in a coordinated pattern, in turn preventing the heart from pumping blood.

The current flow that results in ventricular fibrillation varies between individuals but may be in the range of 100 mA to 500 mA. At higher current levels the heart may have less tendency to fibrillate but serious damage would be expected. Studies have shown 60-Hz alternating current to be more hazardous than dc currents. Emphasis is placed on application of cardiopulmonary resuscitation (CPR), as this technique can provide mechanical flow of some blood until paramedics can "restart" the heart's normal beating pattern. Defibrillators actually apply a carefully controlled waveform to "shock" the heart back into a normal heartbeat. It doesn't always work but it's the best procedure available.

What are the most important factors associated with severe shocks?

You may have heard that the current that flows through the body is the most important factor, and this is generally true. The path that current takes through the body affects the outcome to a large degree. While simple application of Ohm's Law tells us that the higher the voltage applied with a fixed resistance, the greater the current that will flow. Most electrical shocks involve skin contact. Skin, with its layer of dead cells and often fatty tissues, is a fair insulator. Nonetheless, as voltage increases the skin will reach a point where it breaks down. Then the lowered resistance of deeper tissues allows a greater current to flow. This is why electrical codes refer to the term "high voltage" as a voltage above 600 V.

How little voltage can be lethal?

This depends entirely on the resistance of the two contact points in the circuit, the internal resistance of the body, and the path the current travels through the body. Historically, reports of fatal shocks suggest that as little as 24 V *could* be fatal under extremely adverse conditions. To add some perspective, one standard used to prevent serious electrical shock in hospital operating rooms limits leakage flow from electronic instruments to only 50 µA due to the use of electrical devices and related conductors inside the patient's body. ents recommended design, installation, and maintenance practices for electrical power and grounding (including both safety and noise control) and protection of electronic loads such as industrial controllers, computers, and other information technology equipment (ITE) used in commercial and industrial applications." *National Electrical Code*, NFPA 70, National Fire Protection Association, Quincy, MA (www.nfpa.org). Solar energy websites — www.nmsu. edu/~tdi/PV=NEC_HTML/pv-nec/ pv-nec.html and www.solarabcs.org Standard for the Installation of Lightning Protection Systems, NFPA 780, National Fire Protection Association, Quincy, MA (www.nfpa.org).

See the Protection Group's list of white papers contained in the Knowledge Base www.protectiongroup.com.

28.2 Antenna and Tower Safety

By definition, all of the topics in this book are about radio telecommunications. For those communications, receive and transmit antennas are required and those antennas need to be up in the air to work effectively. While antenna design and construction are covered elsewhere, this section covers many of the topics associated with installing antennas, along with related safety issues.

A substantially more detailed treatment of techniques used to erect towers and antennas is available in these references:

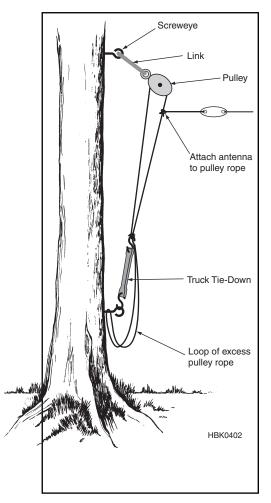


Fig 28.9 — Loop and halyard method of supporting wire antennas in trees. Should the antenna break, the continuous loop of rope allows antenna repair or replacement without climbing the tree.

The ARRL Antenna Book

Up the Tower: The Complete Guide to Tower Construction by Steve Morris, K7LXC Antenna Towers for Radio Amateurs by Don Daso, K4ZA.

28.2.1 Legal Considerations

Some antenna support structures fall under local building regulations as well as neighborhood restrictions. Many housing developments have Homeowner's Associations (HOAs) as well as Covenants, Conditions and Restrictions (CC&Rs) that may have a direct bearing on whether a tower or similar structure can be erected at all. This is a broad topic with many pitfalls. Detailed background on these topics is provided in *Antenna Zoning for the Radio Amateur* by Fred Hopengarten, K1VR, an attorney with extensive experience in towers and zoning. You may also want to contact one of the ARRL Field Organization's Volunteer Counsels.

Even without neighborhood issues, a building permit is likely to be required. With the proliferation of cellular and other commercial wireless devices and their attendant RF sites, many local governments now require that the structures meet local building codes. Again, K1VR's book is extremely helpful in sorting all this out. Building permit applications may also require Professional Engineer (PE) calculations and stamp (certification). The ARRL Field Organization's Volunteer Consulting Engineer program may be useful with the engineering side of your project.

28.2.2 Antenna Mounting Structures TREES AND POLES

The original antenna supports were trees: if you've got them, use them. They're free and unregulated, so it couldn't be easier. Singletrunked varieties such as fir and pine trees are easier to use than the multi-trunked varieties. Multi-trunked trees are not impossible to use — they just require a lot more work. For dipoles or other types of wire antennas, plan for the tree to support an end of the wire; trying to install an inverted V or similar configuration is almost impossible due to all of the intervening branches.

Install an eye-screw with a pulley at the desired height, trim away enough limbs to create a "window" for the antenna through the branches and then attach a rope halyard to the antenna insulator. Here's a useful tip: Make the halyard a continuous loop as shown in Fig 28.9. Since it's almost always the antenna wire that breaks, a continuous halvard makes it easy to reattach the wire and insulator. With just a single halyard, if the antenna breaks, the tree will have to be climbed to reach the pulley, then reinstall and attach the line. If you're unable to climb the support tree, contact a local tree service. Professional tree climbers are often willing to help out for a small fee.

Another way to get wires into trees is with some sort of launcher. Using a bow-andarrow is a traditional method of shooting a fishing line over a tree to pull up a bigger line. There are now commercial products available that are easier to use and reach higher in the tree. For example, wrist-rocket slingshots and compressed-air launchers can reach heights of more than 200 feet!

Wooden utility poles offer a tree-related alternative but are not cheap, require special installation with a pole-setting truck, and there is no commercial antenna mounting hardware available for them. That makes them a poor choice for most installations.

TOWERS

The two most important parameters to consider when planning a tower installation are the maximum local wind speed and the proposed antenna wind load. Check with your local building department to find out what the maximum wind speed is for your area. Another source is a list of maximum wind speeds for all counties in the US from the TIA-222, Structural Standard for Antenna Supporting Structures and Antennas. This is an expensive professional publication so it's not for everyone, but the list is posted on the Champion Radio Products website under "Tech Notes." Tower capacities are generally specified in square feet of antenna load and antenna wind load specifications are provided by the antenna manufacturer.

Before beginning, learn and follow K7LXC's Prime Directive of tower construc-

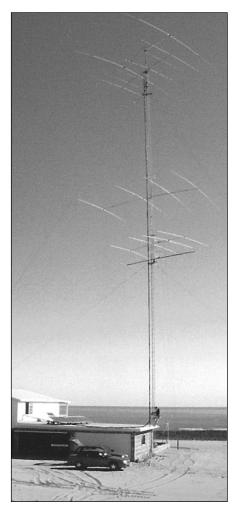




Fig 28.10 — A guyed tower with a goodsized load of antennas at XE2DV-W7ZR in Baja California, is shown at the left. At the right, the Trylon Titan self-supporting tower of W7WVF and N7YYG in Bandon, Oregon. (*K7LXC photos*)

tion — "DO what the manufacturer says." (And DON'T do what the manufacturer doesn't say to do.) Professional engineers have analyzed and calculated the proper specifications and conditions for tower structures and their environment. Taking any shortcuts or making different decisions will result in a less reliable installation.

Towers come in the two varieties shown in **Fig 28.10** — guyed and self-supporting. Guyed towers require a bigger footprint because the guys have to be anchored away from the tower — typically 80% of the tower height. Self-supporting towers need bigger bases to counteract the overturning moment and are more expensive than a guyed tower because there is more steel in them (the cost of a tower is largely determined by the cost of the steel).

The most popular guyed towers are the Rohn 25G and 45G. The 25G is a light-duty tower and the 45G is capable of carrying fairly big loads. The online Rohn catalog (see the References) has most of the information you'll need to plan an installation.

Self-supporting towers are made by several manufacturers and allow building a tower up to 100 feet or higher with a small footprint. Rohn, Trylon and AN Wireless are popular vendors. Another type of self-supporting tower is the *crank-up*, shown in **Fig 28.11**. Using a system of cables, pulleys and winches, crank-up towers can extend from 20 feet to over 100 feet high. These are moderately complex devices. The largest manufacturer of crank-up towers is US Towers.





Fig 28.11 — The bottom of N6TV's crank-up tower is shown at left. The motor drive mechanism is on the left and a fishing net on the right catches and coils the feed lines and control cables as the tower is lowered. On the right, K6KR's fully loaded crank-up extended to its maximum height of 90 feet. (K7LXC photos)

Another simple and effective way to get an antenna up in the air is with a *roof-mounted tower*, seen in **Fig 28.12**. These are fourlegged aluminum structures of heights from four to more than 20 feet. While they are designed to be lag-screwed directly into the roof trusses, it is often preferable to throughbolt them into a long 2×4 or 2×6 that acts a backing plate, straddling three to four roof trusses. In any case, if it is not clear how best to install the tower on the structure, have a roofing professional or engineer provide advice. Working on a roof-mounted tower also requires extra caution because of climbing on a roof while also working on a tower.

28.2.3 Tower Construction and Erection

THE BASE

Once all the necessary materials and the required approvals have been gathered, tower installation can begin. Let's assume you and your friends are going to install it. The first job is to construct the base. A base for a guyed tower can be hand-dug as can the guy anchors. For a self-supporting tower, renting an excavator of some sort will make it much easier to move the several cubic yards of dirt.

Next, some sort of rebar cage will be needed for the concrete. Guyed towers only require rudimentary rebar while a self-supporting tower will need a bigger, heavier and more elaborate cage. Consult the manufacturer's specifications for the exact materials and dimensions.

Typical tower concrete specs call for 3000 psi (minimum) compressive strength concrete and 28 days for a full cure. A local pre-mix concrete company can deliver it.

Pouring the concrete is easiest if the concrete truck can back up to the hole. If that's not possible, a truck- or trailer-mounted line pump can pump it up to 400 feet at minimal expense if using a wheelbarrow is not possible or practical. Packaged concrete from the hardware store mixed manually may also be used. Quikrete Mix #1101 is rated at 2500 psi after seven days and 4000 psi after 28 days.

TOOLS

Once the base and anchors are finished and the concrete has cured, the tower can be constructed. There are several tools that will make the job easier. If the tower is a guyed tower, it can be erected either with a crane or a *gin-pole*. The gin-pole, shown in **Fig 28.13**, is a pipe that attaches to the leg of the tower and has a pulley at the top for the haul rope. Use the gin-pole to pull up one section at a time (see below).

Another useful tool for rigging and hoisting is the *carabiner*. Shown in **Fig 28.14** (A and B), carabiners are oval steel or aluminum snap-links popularized by mountain climbers. They have spring-loaded gates and can be used for many tower tasks. For instance, there should be one at the end of the haul rope for easy and quick attachment to rotators, parts and tool buckets — virtually anything that needs to be raised or lowered. It can even act as a "third hand" on the tower.

Along with the carabineer, the *nylon loop sling* in Fig 28.14C can be wrapped around large or irregularly shaped objects such as antennas, masts or rotators and attached to ropes with carabiners. For a complex job, a professional will often climb with eight to ten slings and use every one!



Fig 28.12 — The roof-mounted tower holding the AA2OW antenna system. (AA2OW photo)

A pulley or two will also make the job easier. At a minimum, one is needed for the haul rope at the top of the tower. A *snatch block* is also useful; this is a pulley whose top opens up to "snatch" (attach it to) the rope at any point. **Fig 28.15** shows two snatch-block pulleys used for tower work.

ROPES

Speaking of ropes, use a decent haul rope. Rope that is one-half inch diameter or larger affords a good grip for lifting and pulling. There are several choices of rope material. The best choice is a synthetic material such as nylon or Dacron. A typical twisted rope is fine for most applications. A synthetic rope with a braid over the twisted core is known

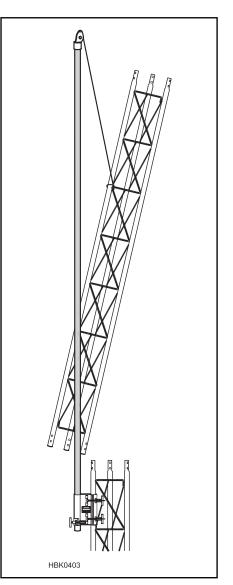
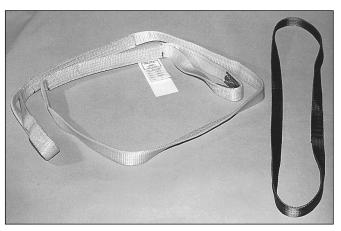


Fig 28.13 — A gin-pole consists of a leg clamp fixture, a section of aluminum mast and a pulley. It is used to lift the tower section high enough to be safely lowered into place and attached. (Based on Rohn EF2545.)



Fig 28.14 — (A) Oval mountain climbing type carabiners are ideal for tower workloads and attachments. The gates are spring loaded — the open gate is shown for illustration. (B) An open aluminum oval carabiner; a closed oval carabiner; an aluminum locking carabiner; a steel snaplink. (C) A heavy duty nylon sling on the left for big jobs and a lighter-duty loop sling on the right for everything else. (*K7LXC photos*)





(C)

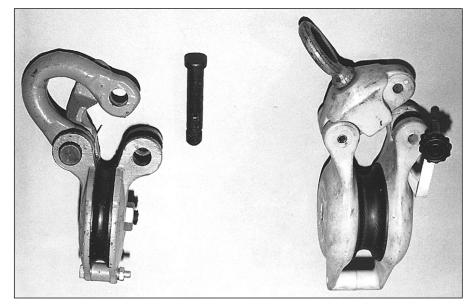


Fig 28.15 — Two snatch blocks; a steel version on the left and a lightweight high impact plastic one on the right in their open position. (*K7LXC photo*)

as *braid-on-braid* or *kernmantle*. While it's more expensive than twisted ropes, the outer braid provides better abrasion resistance. The least expensive type of rope is polypropylene. It's a stiff rope that doesn't take a knot as well as other types but is reasonably durable and cheap. **Table 28.2** shows the safe working load ratings for common types of rope.

When doing tower work, being able to tie knots is required. Of all the knots, the *bowline* is the one to know for tower work. The old "rabbit comes up through the hole, around the tree and back down the hole" is the most familiar method of tying a bowline. Most amateurs are knot-challenged so it's a great advantage to know at least this one.

INSTALLING TOWER SECTIONS

The easiest way to erect a tower is to use a crane. It's fast and safe but more expensive than doing it in sections by hand. To erect a tower by sections, a gin-pole is needed (see Fig 28.13). It consists of two pieces — a clamp or some device to attach it to the tower leg and a pole with a pulley at the top. The pole is typically longer than the work piece being hoisted, allowing it to be held above the tower top while being attached or manipulated.

With the gin-pole mounted on the tower, the haul rope runs up from the ground, through the gin-pole mast and pulley at the top of the gin-pole, and back down the tower. The haul rope has a knot (preferably a bowline) on the end for attaching things to be hauled up or down. A carabiner hooked into the bight of the knot can be attached to objects quickly so that you don't have to untie and re-tie the bowline with every use.

It's a good idea to pass the haul rope through a snatch-block at the bottom of the tower. This changes the direction of the rope from vertical to horizontal, allowing the ground crew to stand away from the tower (and the fall zone for things dropped off the tower) to manipulate the haul rope while also watching what's going on up on the tower.

GUYS

For guyed towers, an important construction parameter is guy wire material and guy tension. Do not use rope or any other material not rated for use as guy cable as permanent tower guys. Guyed towers for amateurs typically use either 3/16-inch or 1/4-inch EHS (extra high strength) steel guy cable. The only other acceptable guy material is Phillystran - a lightweight cable made of Kevlar fibers. Phillystran is available witht he same breaking strength as EHS cable. The advantage of Phillystran is that it is non-conducting and does not create unwanted electrical interaction with antennas on the tower. It is an excellent choice for towers supporting multiple Yagi and wire antennas and does not have to be broken up into short lengths with insulators.

Table 28.2
Rope Sizes and Safe Working Load Ratings in Pounds

3 Strand Twisted Line							
Diameter	Manila	Nylon	Dacron	Polypropylene			
1/4	120	180	180	210			
3/8	215	405	405	455			
1/2	420	700	700	710			
5/8	700	1140	1100	1050			
Double-Bra		Deeren					
Diameter	Nylon	Dacron					
		<i>Dacron</i> 350 750					
Diameter ¼	Nylon 420	350					

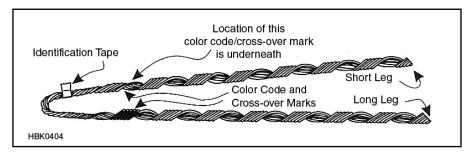


Fig 28.16 — A PreFormed Line Products Big Grip for guy wires.

EHS wire is very stiff — to cut it, use a hand-grinder with thin cutting blades or a circular saw with a pipe-cutting aggregate blade. Be sure to wear safety glasses and gloves when cutting since there will be lots of sparks of burning steel being thrown off. Phillystran can be cut with a utility knife or a hot knife for cutting plastic.

If the guys are too loose, the result will be wind-induced shock loading. Guys that are too tight exert extra compressive load on the tower legs, reducing the overall capacity and reliability of the tower. The proper tension of EHS or Phillystran guys is 10% of the material's ultimate breaking strength. For 3/16-inch EHS the ultimate breaking strength is 4900 pounds and for 1/4-inch it's 6000 pounds so the respective guy tension should be 490 pounds and 600 pounds. The easiest to use, most accurate, and least expensive way to measure guy tension is by using a Loos tension gauge. It was developed for sailboat rigging so it's available at some marine supply stores or from Champion Radio Products.

Guy wires used to be terminated in a loop with cable clamps but those have been largely replaced by pre-formed Big Grips, shown in **Fig 28.16**. These simply twist onto the guy wire and are very secure. They grip the guy cable by squeezing the cable as tension is applied. Be sure to use the right type of Big Grips for the thickness and material of the guy cable.

28.2.4 Antenna Installation

Now that the tower is up, install the antennas. VHF/UHF whips and wire antennas are pretty straightforward, but installing an HF Yagi is a more challenging proposition. With a self-supporting tower, there are no guy wires to contend with — generally, the antenna can just be hauled up the tower face. Sometimes it is that easy!

In most cases, short of hiring a crane, the easiest way to get a Yagi up and down a tower is to use the *tram* method. A single tramline is suspended from the tower to the ground and the load is suspended under the tramline. Another technique is the trolley method in which two lines are suspended from the tower to the ground and the antenna rides on top of the lines like a trolley car on tracks. Problems with the trolley technique include trying to get the lines to have the same tension, balancing the antenna so that it won't fall off of the lines, and the added friction of pulling the antenna up two lines. The tram method has none of these problems. Fig 28.17 illustrates the tram method of raising antennas.

Tram and trolley lines are typically attached to the mast above the top of the tower. In the case of a big load, the lines may exert enough force to bend the mast. If in doubt, *back-guy* the mast with another line in the opposite direction for added support.

MASTS

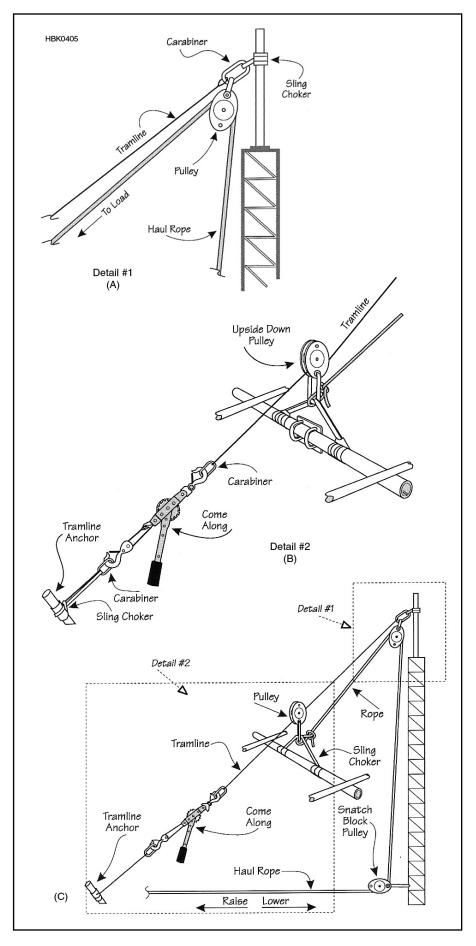
A mast is a pipe that sticks out of the top of the tower and connects the rotator to the antenna. For small antenna loads and moderate wind speeds, any pipe will work. But as wind speed and wind load increase, more force will be exerted on the mast.

There are two materials used for masts — *pipe* and *tubing*. Pipe can be water pipe or

Table 28.3	
Yield Strengths of Mast Materials	

Material	Specification	Yield Strength
		(lb/in. ²)
Drawn aluminum tube	6063-T5	15,000
	6063-T832	35,000
	6061-T6	35,000
	6063-T835	40,000
	2024-T3	42,000
Aluminum pipe	6063-T6	25,000
	6061-T6	35,000
Extruded alum. tube	7075-T6	70,000
Aluminum sheet and plate	3003-H14	17,000
	5052-H32	22,000
	6061-T6	35,000
Structural steel	A36	33,000
Carbon steel, cold drawn	1016	50,000
	1022	58,000
	1027	70,000
	1041	87,000
	1144	90,000
Alloy steel	2330 cold drawn	119,000
	4130 cold worked	75,000
	4340 1550 °F quench	162,000
	1000 °F temper	102,000
Stainless steel	AISI 405 cold worked	70,000
	AISI 440C heat-treated	275,000

(From Physical Design of Yagi Antennas by David B. Leeson, W6NL)



conduit (EMT). Pipe is a heavy material with not much strength since its job is just to carry water or wires. Pipe is acceptable as mast material for small loads only. Another problem is that 1.5-in. pipe (pipe is measured by its inside diameter or ID) is only 1.9-in. OD. Since most antenna boom-to-mast hardware is designed for a 2-in. mast, the less-thanperfect fit may lead to slippage.

For any larger load use carbon-alloy steel tubing rated for high strength. A moderate antenna installation in an 80 MPH wind might exert 40,000 to 50,000 pounds per square inch (psi) on the mast. Pipe has a yield strength of about 35,000 psi, so you can see that pipe is not adequately rated for this type of use. Chromoly steel tubing is available with yield strengths from 40,000 psi up to 115,000 psi but it is expensive. **Table 28.3** shows the ratings of several materials used as masts for amateur radio antennas.

Calculating the required mast strength can be done by using a software program such as the *Mast*, *Antenna and Rotator Calculator* (*MARC*) software. (See the References.) The software requires as inputs the local wind speed, antenna wind load, and placement on the mast. The software then calculates the mast bending moment and will recommend a suitable mast material.

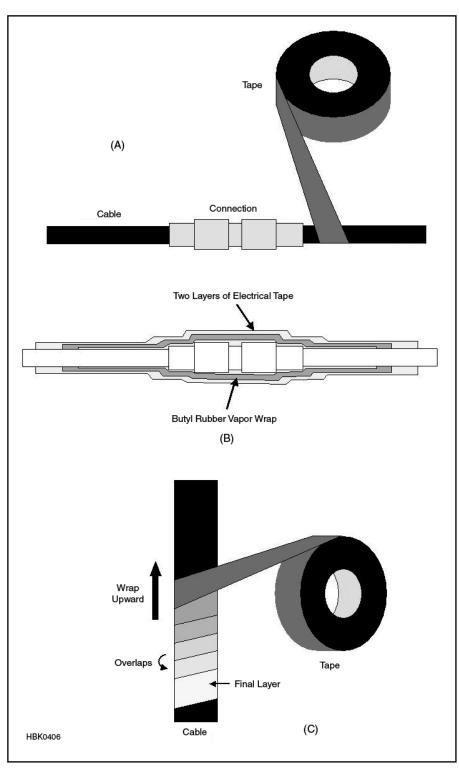
28.2.5 Weatherproofing Cable and Connectors

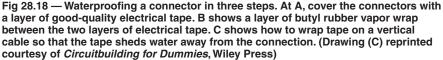
The biggest mistake amateurs make with coaxial cable is improper weatherproofing. (Coax selection is covered in the chapter on **Transmission Lines**.) **Fig 28.18** shows how to do it properly. First, use high-quality electrical tape, such as 3M Scotch 33+ or Scotch 88. Avoid inexpensive utility tape. After tightening the connector (use pliers carefully to seat threaded connectors—hand-tight isn't good enough), apply two wraps of tape around the joint.

When you're done, sever the tape with a knife or tear it very carefully — *do not* stretch the tape until it breaks. This invariably leads to "flagging" in which the end of the tape loosens and blows around in the wind. Let the tape relax before finishing the wrap.

Next put a layer of butyl rubber *vapor wrap* over the joint. (This tape is also available in

Fig 28.17 — At A, rigging the top of the tower for tramming antennas. Note the use of a sling and carabiner. (B) Rigging the anchor of the tramline. A come-along is used to tension the tramline. (C) The tram system for getting antennas up and down. Run the antenna part way up the tramline for testing before installation. It just takes a couple of minutes to run an antenna up or down once the tramline is rigged. the electrical section of the hardware store.) Finally, add two more layers of tape over the vapor wrap, creating a professional-quality joint that will never leak. Finally, if the coax is vertical, be sure to wrap the final layer so that the tape is going *up* the cable as shown in Fig 28.18. In that way, the layers will act like roofing shingles, shedding water off the connection. Wrapping it top to bottom will guide water between the layers of tape.





28.2.6 Climbing Safety

Tower climbing is a potentially dangerous activity, so you'll need to use the proper safety equipment and techniques. OSHA, the Federal Occupational Safety and Health Administration, publishes rules for workplace safety. Although amateurs are not bound by those rules, you'll be much better off by following them. What equipment and techniques you use are up to you. As long as you've got the right safety equipment and follow the basic safety rules you won't have any problems.

SAFETY AWARENESS AND PREPARATION

One of the most important aspects of safety is having the knowledge and awareness to do a job safely and efficiently. You must have the mental ability to climb and work at altitude while constantly rethinking all connections, techniques and safety factors. Safely climbing and working on towers is 90% mental. Mental preparedness is something that must be learned. This is an occasion where there is no substitute for experience. The biggest obstacle for anyone is making the mental adjustment. Properly installed towers are inherently safe and accidents are relatively rare.

You should also check your safety equipment every time before you use it. Inspect it for any nicks or cuts to your belt and safety strap. Professional tower workers are required to check their safety equipment every day and you should check yours before each use.

One of the most important lessons for tower climbing is that you have four points of attachment and security — two hands and two feet. When climbing, move only one point at a time. That leaves you with three points of contact and a wide margin of safety if you ever need it. This is in addition to having your fall-arrest lanyard (see below) connected at all times.

Another recommended technique is to always do everything the same way every time. That is, always wear your positioning lanyard on the same D-ring and always connect it in the same way. Always look at your belt D-ring while clipping in with your safety strap. This way you'll always confirm that you're securely belted in. Always look!

PERSONAL SAFETY EQUIPMENT

The most important pieces of safety equipment are the *fall arrest harness* (FAH) you wear and the accompanying lanyards that attach to it (**Fig 28.19**). The FAH has leg loops and suspenders to help spread the fall forces over more of your body and has the ability to hold you in a natural position with your arms and legs hanging below you where you're able to breathe normally.



(A)



(B)

Fig 28.19 — (A) The well-dressed tower climber. Note the waist D-rings for positioning lanyard attachment as well as the suspenders and leg loops. At (B) is an adjustable positioning lanyard. The climber also has working boots, gloves, safety glasses and hardhat. (*K7LXC photos*)

Two or more lanyards are used. One is the positioning lanyard (**Fig 28.20**). That is, it holds you in working position and attaches to the D-rings at your waist. They can be adjustable or fixed and are made from different materials such as nylon rope, steel chain or special synthetic materials. An adjustable positioning lanyard will adjust to almost any situation whereas a fixed-length one is typically either too long or too short. A rope lanyard is the least expensive.

Leather safety equipment was outlawed some years ago by OSHA so don't use it. This includes the old-fashioned safety belt that was used for years but offers no fall arrest capability. If you drop down while wearing a safety belt, your body weight can cause it to rise up from your waist to your ribcage where it will immobilize your diaphragm and suffocate you. On the other hand you can use a safety belt for positioning when it's worn over an FAH. Just don't depend on it to catch you in case of a fall.

The other lanyard is the fall arrest lanyard, shown in **Fig 28.21**, which attaches to a D-ring between your shoulder blades. The other end attaches to the tower above the work position and catches you in case of a fall. The simplest is a 6 foot rope lanyard which is inexpensive but doesn't offer any



Fig 28.21 — The fall-arrest lanyard is above the climber so that the climber can climb up to it. The fall-arrest and positioning lanyards are then "leapfrogged" so that the climber remains attached to the tower 100 percent of the time. (*K7LXC photos*)

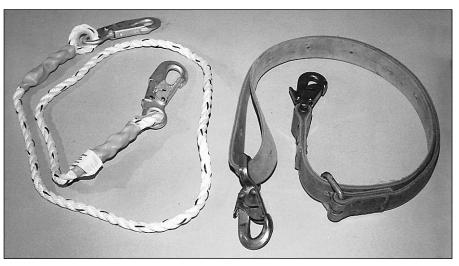


Fig 28.20 — A fixed-length rope positioning lanyard on the left and a versatile adjustable lanyard on the right. (*K7LXC photos*)

shock absorption. There are also shock absorbing varieties that typically have bartacked stitches that pull apart under force to decelerate you. Don't cut corners on buying or using safety equipment; you bet your life on it every time you use it!

OSHA rules and good common sense say you should be attached to the tower 100% of the time. You can do this several ways. One is to attach the fall arrest lanyard above you and climb up to it. Use your positioning lanyard to hold you while you detach it and move it up again. Repeat as necessary. Another option is to use a pair of fall arrest lanyards, attaching one then the other as you climb the tower.

Boots should be leather with a steel or fiberglass shank. Diagonal bracing on Rohn 25G is only $\frac{5}{16}$ inch rod — spending all day standing on that small step will take a toll on your feet. The stiff shank will support your weight and protect your feet; tennis shoes will not. Leather boots are mandatory on towers like Rohn BX that have sharp X-cross braces. Your feet are always on a slant and that is hard on feet.

A hard hat and safety goggles is highly recommended. Just make sure they are ANSI or OSHA approved and that you and your crew wear them. As you'll be looking up and down a lot, a chin strap is essential to keep the hard hat from falling off.

If you do a lot of tower work, your hands will take a beating. Gloves are essential keep several spare pair for ground crew members who show up without them. Cotton gloves are fine for gardening but not for tower work; they don't provide enough friction for climbing or working with a haul rope. Leather gloves are the only kind to use; either full leather or leather-palmed are fine. The softer the gloves the more useful they'll be. Stiff leather construction gloves are fine for the ground crew but pigskin and other soft leathers are better for the climber because you can thread a nut or do just about any other delicate job with these gloves on.

28.3 RF Safety

Amateur Radio is basically a safe activity. In recent years, however, there has been considerable discussion and concern about the possible hazards of electromagnetic fields (EMF), including both RF energy and power frequency (50-60 Hz) EMF. FCC regulations set limits on the maximum permissible exposure (MPE) allowed from the operation of radio transmitters. Following these regulations, along with the use of good RF practices, will make your station as safe as possible. This section, written by the ARRL RF Safety Committee (see sidebar), deals with the topic of electromagnetic safety.

Safety Tips

1) Don't climb with anything in your hands; attach it to your safety belt if you must climb with it or have your ground crew send it up to you in a bucket.

2) Don't put any hardware in your mouth; it can easily be swallowed.

3) Remove any rings and/or neck chains; they can get hooked on things.

4) Be on the lookout for bees, wasps and their nests. If you do run into a hornet, wasp or other stinging insect, use Adolph's Meat Tenderizer on the sting — it contains the enzyme papain which neutralizes the venom. Have a small jar in your tool kit.

5) Don't climb when tired; that's when most accidents occur.

6) Don't try to lift anything by yourself; one person on a tower has very little leverage or strength. Let the ground crew use their strength; save yours for when you really need it.

7) If a procedure doesn't work, assess the situation and re-rig, if necessary, before trying again.

GROUND CREW SAFETY

The climber on the tower is the boss. Before tower work starts, have a safety meeting with the ground crew. Explain what is going to be done and how to do it as well as introducing them to any piece of hardware with which they may not be familiar (for example, carabiners, slings or come-along winches).

As part of the ground crew, there are a few rules to follow:

1) The climber on the tower is in charge. 2) Don't do anything unless directed by the climber in charge on the tower. This includes handling ropes, tidying up, moving hardware, and so on.

3) If not using radios to communicate, when talking to the climber on the tower, look up and talk directly to him or her in a loud voice. The ambient noise level is higher up on the tower because of traffic, wind and nearby equipment.

4) Communicate with the climber on the tower. Let him or her know when you're ready or if you're standing by or if there is a delay. Advise the climber when lunch is ready!

28.2.7 Antenna and Tower Safety References

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28.3.1 How EMF Affects Mammalian Tissue

All life on Earth has adapted to live in an environment of weak, natural, low frequency electromagnetic fields, in addition to the Earth's static geomagnetic field. Natural low-frequency EM fields come from two main sources: the sun and thunderstorm activity. During the past 100 years, manmade fields at much higher intensities and with different spectral distributions have altered our EM background. Researchers continue to look at the effects of RF exposure over a wide range of frequencies and levels.

Both RF and power frequency fields are classified as *nonionizing radiation* because the frequency is too low for there to be enough photon energy to ionize atoms. *Ionizing radiation*, such as X-rays, gamma rays and some ultraviolet radiation, has enough energy to knock electrons loose from atoms. When this happens, positive and negative *ions* are formed. Still, at sufficiently high power densities, nonionizing EMF poses certain health hazards.

It has been known since the early days of

radio that RF energy can cause injuries by heating body tissue. Anyone who has ever touched an improperly grounded radio chassis or energized antenna and received an *RF burn* will agree that this type of injury can be quite painful. Excessive RF heating of the male reproductive organs can cause sterility by damaging sperm. Other health problems also can result from RF heating. These heat related health hazards are called *thermal effects*. A microwave oven is an application that puts thermal effects to practical use. There also have been observations of changes in physiological function in the presence of RF energy levels that are too low to cause heating. These functions generally return to normal when the field is removed. Although research is ongoing, no harmful health consequences have been linked to these changes.

In addition to the ongoing research, much else has been done to address this issue. For example, FCC regulations set limits on exposure from radio transmitters. The Institute of Electrical and Electronics Engineers, the American National Standards Institute and the National Council for Radiation Protection and Measurement, among others, have recommended voluntary guidelines to limit human exposure to RF energy. The ARRL maintains an RF Safety Committee, consisting of concerned scientists and medical doctors, who volunteer to serve the radio amateur community to monitor scientific research and to recommend safe practices.

The ARRL RF Safety Committee

Imagine you wake up one day and the newspaper headlines are screaming that scientists have discovered radio waves cause cancer. How would you react? How would your neighbor react? You may not have to imagine very hard because the news has been inundated with this type of story regularly over the past couple of decades. Clearly our society has not been decimated by epidemics of diseases since the vast increase in cellular telephone use. Some people deal with this discrepancy by ignoring all scientific reports. Others adopt a pessimistic attitude that technology is going to kill us all eventually, while still others treat every such story as "the truth" and militantly try to stop the transmission of RF energy. The reality is that while all scientific study is complex, the study of electromagnetic biological effects is even more so. Few newspaper reporters are capable of understanding the nuances of a scientific study and are even less able to properly report its results to the lay public. As a result many newspaper stories mislead the public into thinking that a scientific study has found something about which they need to be warned.

The ARRL has dealt with this dilemma by creating the RF Safety Committee, a group of experts in the facets of medical, scientific and engineering investigation needed to fully critique and understand the results of studies on electromagnetic biological effects. Experts in Dosimetry, Public Health, Epidemiology, Statistical Methods, General Medicine and specific diseases are well suited to reading and understanding published scientific reports and critiquing their validity.

It is not uncommon to examine how an experiment was performed only to realize that errors were made in the design of the experiment or the interpretation of its results. It takes a group of reviewers with a wide range of expertise to consider the implications of all aspects of the study to recognize the value of the results.

The field of biological effects of electromagnetic energy constitutes a complex combination of scientific disciplines. Many scientific studies in this field do not generate reliable results because they are not based on input from experts in the many fields that affect the interactions between electromagnetic energy and biological organisms. Even well designed scientific studies are subject to misinterpretation when the results are presented to a public that does not understand or appreciate the complex interactions that occur between the physical world and biological organisms and how these affect public health.

Since the 1960s there have been thousands of scientific studies that were intended to discover if electromagnetic energy had an adverse affect on biological tissue. A large number of these studies, designed and performed by biologists, did not accurately expose the subjects to known levels of electromagnetic energy. A field of expertise in RF engineering, called dosimetry, was developed to accurately determine the exact field strengths of both electrical and magnetic fields to which subjects were exposed. It has been imperative that an expert in electromagnetic dosimetry be involved in study design, though even today this requirement is often ignored. The RF Safety committee contains expertise in dosimetry that often discovers experimental errors in published results due to misstatements of the amount of exposure that subjects experienced.

Epidemiological studies have the potential to recognize disease trends in populations. However, they can also develop misleading results. Epidemiology looks for health trends among people with similar types of exposures as compared to a similar group of people that does not have the same type of exposure. (This type of study has become difficult to perform with cellular telephones because it is hard to find people who do not use them). The great diversity of the population makes it difficult to know that there is not some other exposure that affects the study group. The RF Safety committee contains expertise in epidemiology to make sense of claims based on epidemiological evidence, and the review of the methods and results can reveal a lesser impact of the study than the author or the press had implied.

Some experimental studies correctly demonstrate biological changes due to exposure to electromagnetic fields. A change in a biological tissue that occurs because of the presence of some form of energy may be an interesting finding, but it does not imply that this change will lead to a public health problem. (An obvious example is contraction of the eye pupil in the presence of bright light, a form of electromagnetic energy). The RF Safety Committee contains expertise in Public Health that helps to determine if there may be a correlation between a laboratory finding and any potential concern for the health of people in our society.

The ARRL RF Safety Committee serves as a resource to the ARRL Board of Directors, providing advice that helps them formulate ARRL policy related to RF safety. The RFSC interacts with the ARRL HQ staff to ensure that RF safety is appropriately addressed in ARRL publications and on the ARRL website. The Amateur Radio community corresponds with the RFSC for help with RF safety-related questions and problems. RFSC members monitor and analyze relevant published research. Its members participate in standards coordinating committees and other expert committees related to RF safety. The RFSC is responsible for writing the RF safety text that is included in ARRL publications. The accuracy of RF safety-related issues in articles submitted to QST and QEX are confirmed by committee members. The RFSC also participates in developing the RF safety questions for FCC amateur question pools and works with the FCC in developing its environmental regulations. Radio amateurs with questions related to RF safety can contact the RFSC via its liaison, Ed Hare, W1RFI, w1rfi@arrl.org. The RFSC maintains a webpage at www.arrl.org/arrl-rf-safetycommittee.

THERMAL EFFECTS OF RF ENERGY

Body tissues that are subjected to *very high* levels of RF energy may suffer serious heat damage. These effects depend on the frequency of the energy, the power density of the RF field that strikes the body and factors such as the polarization of the wave and the grounding of the body.

At frequencies near the body's natural resonances RF energy is absorbed more efficiently. In adults, the primary resonance frequency is usually about 35 MHz if the person is grounded, and about 70 MHz if insulated from the ground. Various body parts are resonant at different frequencies. Body size thus determines the frequency at which most RF energy is absorbed. As the frequency is moved farther from resonance, RF energy absorption becomes less efficient. Specific absorption rate (SAR) is a measure that takes variables such as resonance into account to describe the rate at which RF energy is absorbed in tissue, typically measured in watts per kilogram of tissue (W/kg).

Maximum permissible exposure (MPE) limits define the maximum electric and magnetic field strengths, and the plane-wave equivalent power densities associated with these fields, that a person may be exposed to without harmful effect, and are based on whole-body SAR safety levels. The safe exposure limits vary with frequency as the efficiency of absorption changes. The MPE limits Safety factors are included to insure that the MPE field strength will never result in an unsafe SAR.

Thermal effects of RF energy are usually not a major concern for most radio amateurs because the power levels normally used tend to be low and the intermittent nature of most amateur transmissions decreases total exposure. Amateurs spend more time listening than transmitting and many amateur transmissions such as CW and SSB use low-dutycycle modes. With FM or RTTY, though, the RF is present continuously at its maximum level during each transmission. It is rare for radio amateurs to be subjected to RF fields strong enough to produce thermal effects, unless they are close to an energized antenna or unshielded power amplifier. Specific suggestions for avoiding excessive exposure are offered later in this chapter.

ATHERMAL EFFECTS OF EMF

Biological effects resulting from exposure to power levels of RF energy that do not generate measurable heat are called *athermal effects*. A number of athermal effects of EMF exposure on biological tissue have been seen in the laboratory. However, to date all athermal effects that have been discovered have had the same features: They are transitory, or go away when the EMF exposure is removed, and they have not been associated with any negative health effects.

28.3.2 Researching Biological Effects of EMF Exposure

The statistical basis of scientific research that confuses many non-scientists is the inability of science to state unequivocally that EMF is safe. Effects are studied by scientists using statistical inference where the "null hypothesis" assumes there is no effect and then tries to disprove this assumption by proving an "alternative hypothesis" that there is an effect. The alternative hypothesis can never be entirely disproved because a scientist cannot examine every possible case, so scientists only end up with a *probability* that the alternative hypothesis is not true. Thus, to be entirely truthful, a scientist can never say that something was proven; with respect to low-level EMF exposure, no scientist can guarantee that it is absolutely safe. At best, science can only state that there is a very low probability that it is unsafe. While scientists accept this truism, many members of the general public who are suspicious of EMF and its effects on humans see this as a reason to continue to be afraid.

There are two types of scientific study that are used to learn about the effects of EMF exposure on mammalian biology: laboratory and epidemiological.

LABORATORY STUDY

Scientists conduct laboratory research using animals to learn about biological mechanisms by which EMF may affect mammals. The main advantage of laboratory studies on the biological effects of EMF is that the exposures can be controlled very accurately.

Some major disadvantages of laboratory study also exist. EMF exposure may not affect the species of animals used in the investigations the same way that humans may respond. A common example of this misdirection occurred with eye research. Rabbits had been used for many years to determine that exposure of the eyes to high levels of EMF could cause cataracts. The extrapolation of these results to humans led to the fear that use of radio would harm one's vision. However, the rabbit's eye is on the surface of its skull while the human eye is buried deep within the bony orbit in the skull. Thus, the human eye receives much less exposure from EMF and is less likely to be damaged by the same exposures that had been used in the laboratory experiments on rabbits.

Some biological processes that affect tissue can take many years to occur and laboratory experiments on animals tend to be of shorter duration, in part because the life spans of most animals are much shorter than that of humans. For instance, a typical laboratory rat can be studied at most for two years, during which it progresses from youth to old age with all of the attendant physiological changes that come from normal aging. A disease process that takes multiple exposures over many years to occur is unlikely to be seen in a laboratory study with small animals.

EPIDEMIOLOGICAL RESEARCH

Epidemiologists look at the health patterns of large groups of people using statistical methods. In contrast to laboratory research, epidemiological research has very poor control of its subjects' exposures to EMF but it has the advantages of being able to analyze the effects of a lifetime of exposure and of being able to average out variations among large populations of subjects. By their basic design, epidemiological studies do not demonstrate cause and effect, nor do they postulate mechanisms of disease. Instead, epidemiologists look for associations between an environmental factor and an observed pattern of illness. Apparent associations are often seen in small preliminary studies that later are shown to have been incorrect. At best, such results are used to motivate more detailed epidemiological studies and laboratory studies that narrow down the search for cause-and-effect.

Some preliminary studies have suggested a weak association between exposure to EMF at home or at work and various malignant conditions including leukemia and brain cancer. A larger number of equally well-designed and performed studies, however, have found no association. Risk ratios as high as 2 have been observed in some studies. This means that the number of observed cases of disease in the test group is up to 2 times the "expected" number in the population. Epidemiologists generally regard a risk ratio of 4 or greater to be indicative of a strong association between the cause and effect under study. For example, men who smoke one pack of cigarettes per day increase their risk for lung cancer tenfold compared to nonsmokers and two packs per day increases the risk to more than 25 times the nonsmokers' risk.

Epidemiological research by itself is rarely conclusive, however. Epidemiology only identifies health patterns in groups — it does not ordinarily determine their cause. There are often confounding factors. Most of us are exposed to many different environmental hazards that may affect our health in various ways. Moreover, not all studies of persons likely to be exposed to high levels of EMF have yielded the same results (see sidebar on preliminary epidemiological studies).

28.3.3 Safe Exposure Levels

How much EMF energy is safe? Scientists and regulators have devoted a great deal of ef-

Preliminary Epidemiology

Just about every week you can pick up the newspaper and see a screaming banner headline such as: "Scientists Discover Link Between Radio Waves and Disease." So why are you still operating your ham radio? You've experienced the inconsistency in epidemiological study of diseases. This is something that every radio amateur should understand in order to know how to interpret the real meaning of the science behind the headlines and to help assuage the fears that these stories elicit in others.

Just knowing that someone who uses a radio gets a disease, such as cancer, doesn't tell us anything about the cause-and-effect of that disease. People came down with cancer, and most other diseases, long before radio existed. What epidemiologists try to identify is a group of people who all have a common exposure to something and all suffer from a particular disease in higher proportion than would be expected if they were not exposed. This technique has been highly effective in helping health officials notice excesses of disease due to things such as poisoning of water supplies by local industry and even massive exposures such as smoking. However, epidemiology rarely proves that an exposure causes a disease; rather it provides the evidence that leads to further study.

While the strength of epidemiology is that it helps scientists notice anomalies in entire populations, its weakness is that it is non-specific. An initial epidemiological study examines only two things: suspected exposures and rates of diseases. These studies are relatively simple and inexpensive to perform and may point to an apparent association that then bears further study. For instance, in one study of the causes of death of a selection of Amateur Radio operators, an excess of leukemia was suggested. The percentage of ham radio operators who died of leukemia in that study was higher than expected based on the percentage of the rest of the population that died of leukemia. By itself, this has little meaning and should not be a cause for concern, since the study did not consider anything else about the sample population except that they had ham licenses. Many other questions arise: Were the study subjects exposed to any unusual chemicals? Did any of the study subjects have a family history of leukemia? Did the licensed amateurs even operate radios, what kind and how often? To an epidemiologist, this result might provide enough impetus to raise the funds to gather more specific information about each subject and perform a more complete study that strengthens the apparent associations. However, a slight excess of disease in a preliminary study rarely leads to further study. Commonly, an epidemiologist does not consider a preliminary study to be worth pursuing unless the ratio of excess disease, also called the risk ratio, is 4:1 or greater. Unfortunately, most news reporters are not epidemiologists and do not understand this distinction. Rather, a slight excess of disease in a preliminary study can lead to banner headlines that raise fear in the society, causing unreasonable resistance to things like cell phones and ham radios.

Headlines that blow the results of preliminary epidemiological studies out of proportion are rarely followed by retractions that are as visible if the study is followed up by one that is more complete and shows no association with disease. In the case of the aforementioned epidemiological study of hams' licensing and death records, overblown publicity about the results has led to the urban legend that ham radio operators are likely to come down with leukemia. Not only is this an unfounded conclusion due to the preliminary nature of the original study, but a similar study was recently performed by the National Cancer Institute using a far larger number of subjects and no significant excess of any disease was found. Hams should be able to recognize when sensationalistic headlines are based on inconclusive science and should be prepared to explain to their families, friends and neighbors just how inconclusive such results are.

fort to deciding upon safe RF-exposure limits. This is a very complex problem, involving difficult public health and economic considerations. The recommended safe levels have been revised downward several times over the years — and not all scientific bodies agree on this question even today. The latest Institute of Electrical and Electronics Engineers (IEEE) C95.1 standard for recommended radio frequency exposure limits was published in 2006, updating one that had previously been published in 1991 and adopted by the American National Standards Institute (ANSI) in 1992. In the new standard changes were made to better reflect the current research, especially related to the safety of cellular telephones. At some frequencies the new standard determined that higher levels of exposure than previously thought are safe (see sidebar, "Where Do RF Safety Standards Come From?").

The IEEE C95.1 standard recommends frequency-dependent and time-dependent maximum permissible exposure levels. Unlike earlier versions of the standard, the 1991 and 2006 standards set different RF exposure limits in *controlled environments* (where energy levels can be accurately determined and everyone on the premises is aware of the presence of EM fields) and in *uncontrolled environments* (where energy levels are not known or where people may not be aware of the presence of EM fields). FCC regulations adopted these concepts to include controlled/ occupational and uncontrolled/general population exposure limits.

The graph in Fig 28.22 depicts the 1991 IEEE standard (which is still used as the basis of FCC regulation). It is necessarily a complex graph, because the standards differ not only for controlled and uncontrolled environments but also for electric (E) fields and magnetic (H) fields. Basically, the lowest E-field exposure limits occur at frequencies between 30 and 300 MHz. The lowest H-field exposure levels occur at 100-300 MHz. The ANSI standard sets the maximum E-field limits between 30 and 300 MHz at a power density of 1 mW/cm2 (61.4 V/m) in controlled environments - but at one-fifth that level (0.2 mW/cm² or 27.5 V/m) in uncontrolled environments. The H-field limit drops to 1 mW/cm² (0.163 A/m) at 100-300 MHz in controlled environments and 0.2 mW/cm² (0.0728 A/m) in uncontrolled environments. Higher power densities are permitted at frequencies below 30 MHz (below 100 MHz for H fields) and above 300 MHz, based on the concept that the body will not be resonant at those frequencies and will therefore absorb less energy.

In general, the ANSI/IEEE standard requires averaging the power level over time periods ranging from 6 to 30 minutes for power-density calculations, depending on the frequency and other variables. The ANSI/ IEEE exposure limits for uncontrolled environments are lower than those for controlled environments, but to compensate for that the standard allows exposure levels in those environments to be averaged over much longer time periods (generally 30 minutes). This long averaging time means that an intermittent RF source (such as an Amateur Radio transmitter) will result in a much lower exposure than a continuous-duty station, with all other parameter being equal. Time averaging is based on the concept that the human body can withstand a greater rate of body heating (and thus, a higher level of RF energy) for a short time.

Another national body in the United States, the National Council for Radiation Protection and Measurement (NCRP), also has adopted recommended exposure guidelines. NCRP urges a limit of 0.2 mW/cm² for nonoccupational exposure in the 30- 300 MHz range. The NCRP guideline differs from IEEE in that it takes into account the effects of modulation on an RF carrier.

The FCC MPE regulations are based on a combination of the 1992 ANSI/IEEE standard and 1986 NCRP recommendations. The MPE limits under the regulations are slightly

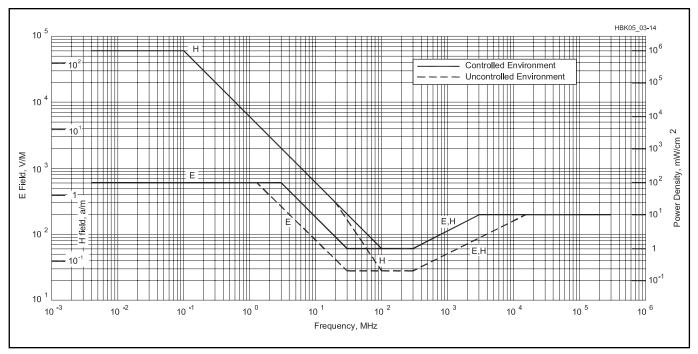


Fig 28.22 — 1991 RF protection guidelines for body exposure of humans. It is known officially as the "IEEE Standard for Safety Levels with Respect to Human Exposure to Radio Frequency Electromagnetic Fields, 3 kHz to 300 GHz."

Where Do RF Safety Standards Come From?

So much of the way we deal with RF Safety is based on "Safety Standards." The FCC environmental exposure regulations that every ham must follow are largely restatements of the conclusions reached by some of the major safety standards. How are these standards developed and why should we trust them?

The preeminent RF safety standard in the world was developed by the Institute of Electrical and Electronics Engineers (IEEE). The most recent edition is entitled C95.1 -2005: IEEE Standard for Safety Levels with Respect to Human Exposure to Radio Frequency Electromagnetic Fields, 3 kHz to 300 GHz. The IEEE C95.1 Standard has a long history. The first C95.1 RF safety standard was released in 1966, was less than 2 pages long and listed no references. It essentially said that for frequencies between 10 MHz and 100 GHz people should not be exposed to a power density greater than 10 mW/cm². The C95.1 standard was revised in 1974, 1982, 1991 and 2005. The latest (2005) edition of the standard was published in 2006, is 250 pages long and has 1143 references to the scientific literature. Most of the editions of the IEEE C95.1

standard were adopted by the American National Standards Institute (ANSI) a year or two after they were published by IEEE. The 2005 edition was adopted by ANSI in 2006.

The committee at IEEE that developed the latest revision to C95.1 is called International Committee on **Electromagnetic Safety Technical** Committee 95 Subcommittee 4 and had a large base of participants. The subcommittee was co-chaired by C-K Chou, Ph.D., of Motorola Laboratories, and John D'Andrea, PhD, of the U.S. Naval Health Research Center. The committee had 132 members, 42% of whom were from 23 countries outside the United States. The members of the committee represented academia (27%), government (34%), industry (17%), consultants (20%) and the general public (2%).

Early editions of C95.1 were based on the concept that heat generated in the body should be limited to prevent damage to tissue. Over time the standard evolved to protect against *all known adverse biological effects* regardless of the amount of heat generated. The 2005 revision was based on

the principles that the standard should protect human health yet still be practical to implement, its conclusions should be based solely on scientific evidence and wherever scientifically defensible it should be harmonized with other international RF safety standards. It based its conclusions on 50 years of scientific study. From over 2500 studies on EMF performed during that time, 1300 were selected for their relevance to the health effects of RF exposure. The science in these studies was evaluated for its quality and methodology and 1143 studies were referenced in producing the latest standard.

Other major standards bodies have published similar standards. The National Council for Radiation Protection and Measurement (NCRP) published its safety standard entitled, *Report No.* 86: Biological Effects and Exposure Criteria for Radiofrequency Electromagnetic Fields in 1986. The International Commission on Non-Ionizing Radiation Protection (ICNIRP) published its safety standard entitled Guidelines for Limiting Exposure to Time-Varying Electric, Magnetic, and Electromagnetic Fields (Up to 300 GHz) in 1998.

FCC RF Exposure Regulations

FCC regulations control the amount of RF exposure that can result from your station's operation (§§97.13, 97.503, 1.1307 (b)(c)(d), 1.1310, 2.1091 and 2.1093). The regulations set limits on the maximum permissible exposure (MPE) allowed from operation of transmitters in all radio services. They also require that certain types of stations be evaluated to determine if they are in compliance with the MPEs specified in the rules. The FCC has also required that questions on RF environmental safety practices be added to Technician and General license examinations.

THE RULES

Maximum Permissible Exposure (MPE)

All radio stations regulated by the FCC must comply with the requirements for MPEs, even QRP stations running only a few watts or less. The MPEs vary with frequency, as shown in Table A. MPE limits are specified in maximum electric and magnetic fields for frequencies below 30 MHz, in power density for frequencies above 300 MHz and all three ways for frequencies from 30 to 300 MHz. For compliance purposes, all of these limits must be considered separately. If any one is exceeded, the station is not in compliance. In effect, this means that both electric and magnetic field must be determined below 300 MHz but at higher frequencies determining either the electric or magnetic field is normally sufficient.

The regulations control human exposure to RF fields, not the strength of RF fields in any space. There is no limit to how strong a field can be as long as no one is being exposed to it, although FCC regulations require that amateurs use the minimum necessary power at all times (§97.311 [a]).

different than the ANSI/IEEE limits and do not reflect all the assumptions and exclusions of the ANSI/IEEE standard.

28.3.4 Cardiac Pacemakers and RF Safety

It is a widely held belief that cardiac pacemakers may be adversely affected in their function by exposure to electromagnetic fields. Amateurs with pacemakers may ask whether their operating might endanger themselves or visitors to their shacks who have a pacemaker. Because of this, and similar concerns regarding other sources of EM fields, pacemaker manufacturers apply design methods that for the most part shield the pacemaker circuitry from

Table A

(From §1.1310) Limits for Maximum Permissible Exposure (MPE)

(A) Limits for Occupational/Controlled Exposure

()	•			
Frequency Range	Electric Field	Magnetic Field	Power Density	Averaging Time
(MHz)	Strength (V/m)	Strength (A/m)	(<i>mW/cm</i> ²)	(minutes)
0.3-3.0	614	1.63	(100)*	6
3.0-30	1842/f	4.89/f	(900/f ²)*	6
30-300	61.4	0.163	1.0	6
300-1500	—	—	f/300	6
1500-100,000	—	—	5	6
C. Commission and the Addition				

f = frequency in MHz

* = Plane-wave equivalent power density (see Notes 1 and 2).

(B) Limits for General Population/Uncontrolled Exposure

Frequency Range	Electric Field	Magnetic Field	Power Density	Averaging Time
<i>(MHz)</i> 0.3-1.34	<i>Strength (V/m)</i> 614	<i>Strength (A/m)</i> 1.63	<i>(mW/cm²)</i> (100)*	<i>(minutes)</i> 30
1.34-30	824/f	2.19/f	(180/f ²)*	30
30-300	27.5	0.073	0.2	30
300-1500	_	—	f/1500	30
1500-100,000	_	_	1.0	30

f = frequency in MHz

* = Plane-wave equivalent power density (see Notes 1 and 2).

Note 1: This means the equivalent far-field strength that would have the E or H-field component calculated or measured. It does not apply well in the near field of an antenna. The equivalent far-field power density can be found in the near or far field regions from the relationships: $P_d = |E_{total}|^2 / 3770 \text{ mW/cm}^2$ or from $P_d = |H_{total}|^2 \times 37.7 \text{ mW/cm}^2$.

Note 2: $|E_{total}|^2 = |E_x|^2 + |E_v|^2 + |E_z|^2$, and $|H_{total}|^2 = |H_x|^2 + |H_v|^2 + |H_z|^2$

Environments

The FCC has defined two tiers of exposure limits — occupational/controlled limits and general population/uncontrolled limits. Occupational/controlled limits apply when people are exposed as a condition of their employment and when they are aware of that exposure and can take steps to minimize it, if appropriate. General population/ uncontrolled limits apply to exposure of the general public or people who are not normally aware of the exposure or cannot exercise control over it. The limits for general population/uncontrolled exposure are more stringent than the limits for occupational/controlled exposure. Specific definitions of the exposure categories can be found in Section 1.1310 of the FCC rules.

Although occupational/controlled limits are usually applicable in a workplace environment, the FCC has determined that they generally apply to amateur operators and members of their immediate households. In most cases, occupational/

even relatively high EM field strengths.

It is recommended that any amateur who has a pacemaker, or is being considered for one, discuss this matter with his or her physician. The physician will probably put the amateur into contact with the technical representative of the pacemaker manufacturer. These representatives are generally excellent resources, and may have data from laboratory or "in the field" studies with specific model pacemakers.

One study examined the function of a modern (dual chamber) pacemaker in and around an Amateur Radio station. The pacemaker generator has circuits that receive and process electrical signals produced by the heart, and also generate electrical signals that stimulate (pace) the heart. In one series of experiments, the pacemaker was connected to a heart simulator. The system was placed on top of the cabinet of a 1-kW HF linear amplifier during SSB and CW operation. In another test, the system was placed in close proximity to several 1 to 5-W 2-meter hand-held transceivers. The test pacemaker was connected to the heart simulator in a third test, and then placed on the ground 9 meters below and 5 meters in front of a three-element Yagi HF antenna. No interference with pacemaker function was observed in these experiments.

Although the possibility of interference cannot be entirely ruled out by these few observations, these tests represent more severe exposure to EM fields than would ordinarily be encountered by an amateur — with an average amount of common sense. Of course prudence dictates that amateurs with pacecontrolled limits can be applied to your home and property to which you can control physical access. The general population/uncontrolled limits are intended for areas that are accessible by the general public, such as your neighbors' properties.

The MPE levels are based on average exposure. An averaging time of 6 minutes is used for occupational/controlled exposure; an averaging period of 30 minutes is used for general population/ uncontrolled exposure.

Station Evaluations

The FCC requires that certain amateur stations be evaluated for compliance with the MPEs. Although an amateur can have someone else do the evaluation, it is not difficult for hams to evaluate their own stations. The ARRL book RF Exposure and You contains extensive information about the regulations and a large chapter of tables that show compliance distances for specific antennas and power levels. Generally, hams will use these tables to evaluate their stations. Some of these tables have been included in the FCC's information - OET Bulletin 65 and its Supple*ment B* (available for downloading at the FCC's RF Safety website). If hams choose, however, they can do more extensive calculations, use a computer to model their antenna and exposure, or make actual measurements.

Categorical Exemptions

Some types of amateur stations do not need to be evaluated, but these stations must still comply with the MPE limits. The station licensee remains responsible for ensuring that the station meets these requirements.

The FCC has exempted these stations from the evaluation requirement because their output power, operating mode and frequency are such that they are presumed to be in compliance with the rules.

Stations using power equal to or less than the levels in **Table B** do not have to be evaluated on a routine basis. For the 100-W HF ham station, for example, an evaluation would be required only on 12 and 10 meters.

Hand-held radios and vehicle-mounted mobile radios that operate using a pushto-talk (PTT) button are also categorically exempt from performing the routine evaluation.

Repeater stations that use less than 500 W ERP or those with antennas not mounted on buildings; if the antenna is at least 10 meters off the ground, also do not need to be evaluated.

Correcting Problems

Most hams are already in compliance with the MPE requirements. Some amateurs, especially those using indoor antennas or high-power, high-duty-cycle modes such as a RTTY bulletin station and specialized stations for moon bounce operations and the like may need to make adjustments to their station or operation to be in compliance.

The FCC permits amateurs considerable flexibility in complying with these regulations. As an example, hams can adjust their operating frequency, mode or power to comply with the MPE limits. They can also adjust their operating habits or control the direction their antenna is pointing.

More Information

This discussion offers only an overview of this topic; additional information can be found in *RF Exposure and You* and on the ARRL website at **www.arrl.org/rfexposure**. The ARRL website has links to the FCC website, with OET Bulletin 65 and Supplement B and links to software that hams can use to evaluate their stations.

Table B

Power Thresholds for Routine Evaluation of Amateur Radio Stations

Wavelength Band	Evaluation Required if Power* (watts) Exceeds:
MF 160 m	500
HF 80 m 75 m 40 m 30 m 20 m 17 m 15 m 12 m 10 m	500 500 425 225 125 100 75 50
VHF (all bands)	50
UHF 70 cm 33 cm 23 cm 13 cm	70 150 200 250
SHF (all bands)	250
EHF (all bands)	250
(all bands)	s Non-building-mounted antennas: height above ground level to lowest point of antenna < 10 m and power > 500 W ERP Building-mounted antennas: power > 500 W ERP = Peak-envelope power
input to antenna.	For repeater stations only, based on ERP (effective

makers, who use handheld VHF transceivers, keep the antenna as far as possible from the site of the implanted pacemaker generator. They also should use the lowest transmitter output required for adequate communication. For high power HF transmission, the antenna should be as far as possible from the operating position, and all equipment should be properly grounded.

28.3.5 Low-Frequency Fields

There has been considerable laboratory research about the biological effects of power line EMF. For example, some separate studies have indicated that even fairly low levels of EMF exposure might alter the human body's circadian rhythms, affect the manner in which T lymphocytes function in the immune system and alter the nature of the electrical and chemical signals communicated through the cell membrane and between cells, among other things. Although these studies are intriguing, they do not demonstrate any effect of these low-level fields on the overall organism.

Much of this research has focused on lowfrequency magnetic fields, or on RF fields that are keyed, pulsed or modulated at a low audio frequency (often below 100 Hz). Several studies suggested that humans and animals could adapt to the presence of a steady RF carrier more readily than to an intermittent, keyed or modulated energy source.

The results of studies in this area, plus speculations concerning the effect of various types of modulation, were and have remained somewhat controversial. None of the research to date has demonstrated that low-level EMF causes adverse health effects.

Given the fact that there is a great deal of ongoing research to examine the health consequences of exposure to EMF, the American Physical Society (a national group of highly respected scientists) issued a statement in May 1995 based on its review of available data pertaining to the possible connections of cancer to 60-Hz EMF exposure. Their report is exhaustive and should be reviewed by anyone with a serious interest in the field. Among its general conclusions are the following:

1. The scientific literature and the reports of reviews by other panels show no consistent, significant link between cancer and power line fields. 2. No plausible biophysical mechanisms for the systematic initiation or promotion of cancer by these extremely weak 60-Hz fields have been identified.

3. While it is impossible to prove that no deleterious health effects occur from exposure to any environmental factor, it is necessary to demonstrate a consistent, significant, and causal relationship before one can conclude that such effects do occur.

In a report dated October 31, 1996, a committee of the National Research Council of the National Academy of Sciences has concluded that no clear, convincing evidence exists to show that residential exposures to electric and magnetic fields (EMF) are a threat to human health.

A National Cancer Institute epidemiological study of residential exposure to magnetic fields and acute lymphoblastic leukemia in children was published in the *New England Journal of Medicine* in July 1997. The exhaustive, seven-year study concludes that if there is any link at all, it is far too weak to be of concern.

In 1998, the US National Institute on Environmental Health Sciences organized a working group of experts to summarize the research on power-line EMF. The committee used the classification rules of the International Agency for Research on Cancer (IARC) and performed a meta-analysis to combine all past results as if they had been performed in a single study. The NIEHS working group concluded that the research did not show this type of exposure to be a carcinogen but could not rule out the possibility either. Therefore, they defined power-line EMF to be a Class 2b carcinogen under the IARC classification. The definition, as stated by the IARC is: "Group 2B: The agent is possibly carcinogenic to humans. There is limited pidemiological evidence plus limited or inadequate animal evidence." Other IARC Class 2b carcinogens include automobile exhaust, chloroform, coffee, ceramic and glass fibers, gasoline and pickled vegetables.

Readers may want to follow this topic as further studies are reported. Amateurs should be aware that exposure to RF and ELF(60 Hz)electromagnetic fields at all power levels and frequencies has not been fully studied under all circumstances. "Prudent avoidance" of any avoidable EMF is always a good idea. Prudent avoidance doesn't mean that amateurs should be fearful of using their equipment. Most amateur operations are well within the MPE limits. If any risk does exist, it will almost surely fall well down on the list of causes that may be harmful to your health (on the other end of the list from your automobile). It does mean, however, that hams should be aware of the potential for exposure from their stations. and take whatever reasonable steps they can take to minimize their own exposure and the

Table 28.4

Typical 60-Hz Magnetic Fields Near Amateur Radio Equipment and AC-Powered Household Appliances

Values are in milligauss.

J			
Item	Field	Distance	
Electric blanket	30-90	Surface	
Microwave oven	10-100	Surface	
	1-10	12 in.	
IBM personal computer	5-10	Atop monitor	
	0-1	15 in. from screen	
Electric drill	500-2000	At handle	
Hair dryer	200-2000	At handle	
HF transceiver	10-100	Atop cabinet	
	1-5	15 in. from front	
1-kW RF amplifier	80-1000	Atop cabinet	
	1-25	15 in. from front	
(Source: measurements ma	de by members of the	ARRL RF Safety Committee)	

Table 28.5

Typical RF Field Strengths Near Amateur Radio Antennas

A sampling of values as measured by the Federal Communications Commission and Environmental Protection Agency, 1990

Antenna Type	Freq (MHz)	Power (W)	E Field (V/m)	Location
Dipole in attic	14.15	100	7-100	In home
Discone in attic	146.5	250	10-27	In home
Half sloper	21.5	1000	50	1 m from base
Dipole at 7-13 ft	7.14	120	8-150	1-2 m from earth
Vertical	3.8	800	180	0.5 m from base
5-element Yagi at 60 ft	21.2	1000	10-20	In shack
-			14	12 m from base
3-element Yagi at 25 ft	28.5	425	8-12	12 m from base
Inverted V at 22-46 ft	7.23	1400	5-27	Below antenna
Vertical on roof	14.11	140	6-9	In house
			35-100	At antenna tuner
Whip on auto roof	146.5	100	22-75	2 m antenna
			15-30	In vehicle
			90	Rear seat
5-element Yagi at 20 ft	50.1	500	37-50	10 m antenna

exposure of those around them.

Although the FCC doesn't regulate 60-Hz fields, some recent concern about EMF has focused on 60 Hz. Amateur Radio equipment can be a significant source of 60 Hz fields, although there are many other sources of this kind of energy in the typical home. Magnetic fields can be measured relatively accurately with inexpensive 60-Hz meters that are made by several manufacturers.

Table 28.4 shows typical magnetic field intensities of Amateur Radio equipment and various household items.

28.3.6 Determining RF Power Density

Unfortunately, determining the power density of the RF fields generated by an amateur station is not as simple as measuring lowfrequency magnetic fields. Although sophisticated instruments can be used to measure RF power densities quite accurately, they are costly and require frequent recalibration. Most amateurs don't have access to such equipment, and the inexpensive fieldstrength meters that we do have are not suitable for measuring RF power density.

Table 28.5 shows a sampling of measurements made at Amateur Radio stations by the Federal Communications Commission and the Environmental Protection Agency in 1990. As this table indicates, a good antenna well removed from inhabited areas poses no hazard under any of the ANSI/IEEE guidelines. However, the FCC/EPA survey also indicates that amateurs must be careful about using indoor or attic-mounted antennas, mobile antennas, low directional arrays or any other antenna that is close to inhabited areas, especially when moderate to high power is used.

Ideally, before using any antenna that is in close proximity to an inhabited area, you should measure the RF power density. If that is not feasible, the next best option is make the installation as safe as possible by observing the safety suggestions listed in **Table 28.6**.

It also is possible, of course, to calculate the probable power density near an antenna using simple equations. Such calculations have many pitfalls. For one, most of the situations where the power density would be high enough to be of concern are in the near field. In the near field, ground interactions and other variables produce power densities that cannot be determined by simple arithmetic. In the far field, conditions become easier to predict with simple calculations. (See the February 2013 QST article "Q and the Energy Stored Around Antennas" by Kai Siwiak, KE4PT and the Antennas chapter of this book for more information about stored energy density near antennas.)

The boundary between the near field and the far field depends on the wavelength of the transmitted signal and the physical size and configuration of the antenna. The boundary between the near field and the far field of an antenna can be as much as several wavelengths from the antenna.

Computer antenna-modeling programs are another approach you can use. *MININEC*

or other codes derived from *NEC* (Numerical Electromagnetics Code) are suitable for estimating RF magnetic and electric fields around amateur antenna systems.

These models have limitations. Ground interactions must be considered in estimating near-field power densities, and the "correct ground" must be modeled. Computer modeling is generally not sophisticated enough to predict "hot spots" in the near field — places where the field intensity may be far higher than would be expected, due to reflections from nearby objects. In addition, "nearby objects" often change or vary with weather or the season, therefore the model so laboriously crafted may not be representative of the actual situation, by the time it is running on the computer.

Intensely elevated but localized fields often can be detected by professional measuring instruments. These "hot spots" are often found near wiring in the shack, and metal objects such as antenna masts or equipment cabinets. But even with the best instrumentation, these measurements also may be misleading in the near field. One need not make precise measurements or model the exact antenna system, however, to develop some idea of the

Table 28.6 RF Awareness Guidelines

These guidelines were developed by the ARRL RF Safety Committee, based on the FCC/EPA measurements of Table 28.4 and other data.

 Although antennas on towers (well away from people) pose no exposure problem, make certain that the RF radiation is confined to the antennas' radiating elements themselves.
 Provide a single, good station ground (earth), and eliminate radiation from transmission lines.
 Use good coaxial cable or other feed line properly. Avoid serious imbalance in your antenna system and feed line. For high-powered installations, avoid end-fed antennas that come directly into the transmitter area near the operator.

No person should ever be near any transmitting antenna while it is in use. This is especially
true for mobile or ground-mounted vertical antennas. Avoid transmitting with more than
25 W in a VHF mobile installation unless it is possible to first measure the RF fields inside the
vehicle. At the 1-kW level, both HF and VHF directional antennas should be at least 35 ft above
inhabited areas. Avoid using indoor and attic-mounted antennas if at all possible. If open-wire
feeders are used, ensure that it is not possible for people (or animals) to come into accidental
contact with the feed line.

• Don't operate high-power amplifiers with the covers removed, especially at VHF/UHF.

• In the UHF/SHF region, never look into the open end of an activated length of waveguide or microwave feed-horn antenna or point it toward anyone. (If you do, you may be exposing your eyes to more than the maximum permissible exposure level of RF radiation.) Never point a high-gain, narrow-bandwidth antenna (a paraboloid, for instance) toward people. Use caution in aiming an EME (moonbounce) array toward the horizon; EME arrays may deliver an effective radiated power of 250,000 W or more.

• With hand-held transceivers, keep the antenna away from your head and use the lowest power possible to maintain communications. Use a separate microphone and hold the rig as far away from you as possible. This will reduce your exposure to the RF energy.

• Don't work on antennas that have RF power applied.

• Don't stand or sit close to a power supply or linear amplifier when the ac power is turned on. Stay at least 24 inches away from power transformers, electrical fans and other sources of high-level 60-Hz magnetic fields.

relative fields around an antenna. Computer modeling using close approximations of the geometry and power input of the antenna will generally suffice. Those who are familiar with *MININEC* can estimate their power densities by computer modeling, and those who have access to professional power-density meters can make useful measurements.

While our primary concern is ordinarily the intensity of the signal radiated by an antenna, we also should remember that there are other potential energy sources to be considered. You also can be exposed to excessive RF fields directly from a power amplifier if it is operated without proper shielding. Transmission lines also may radiate a significant amount of energy under some conditions. Poor microwave waveguide joints or improperly assembled connectors are another source of incidental exposure.

28.3.7 Further RF Exposure Suggestions

Potential exposure situations should be taken seriously. Based on the FCC/EPA measurements and other data, the "RF awareness" guidelines of Table 28.6 were developed by the ARRL RF Safety Committee. A longer version of these guidelines, along with a complete list of references, appeared in a *QST* article by Ivan Shulman, MD, WC2S ("Is Amateur Radio Hazardous to Our Health?" *QST*, Oct 1989, pp 31-34).

In addition, the ARRL has published a book, *RF Exposure and You* that helps hams comply with the FCC's RF-exposure regulations. The ARRL also maintains an RF-exposure news page on its website. See **www.arrl.org/rf-exposure**. This site contains reprints of selected *QST* articles on RF exposure and links to the FCC and other useful sites.

SUMMARY

The ideas presented in this chapter are intended to reinforce the concept that ham radio, like many other activities in modern life, does have certain risks. But by understanding the hazards and how to deal effectively with them, the risk can be minimized. Common-sense measures can go a long way to help us prevent accidents. Traditionally, amateurs are inventors, and experimenting is a major part of our nature. But reckless chance-taking is never wise, especially when our health and well-being is involved. A healthy attitude toward doing things the right way will help us meet our goals and expectations.